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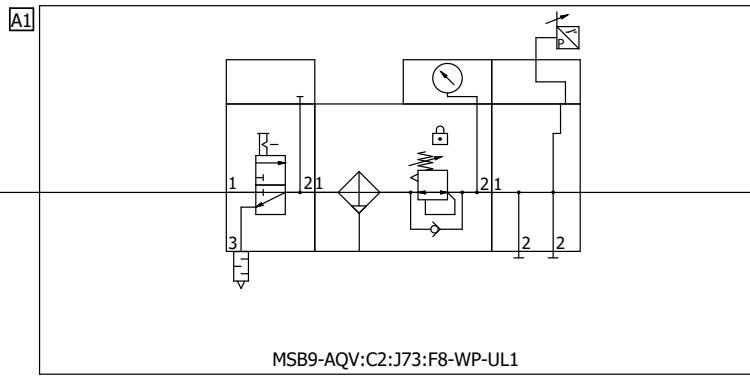
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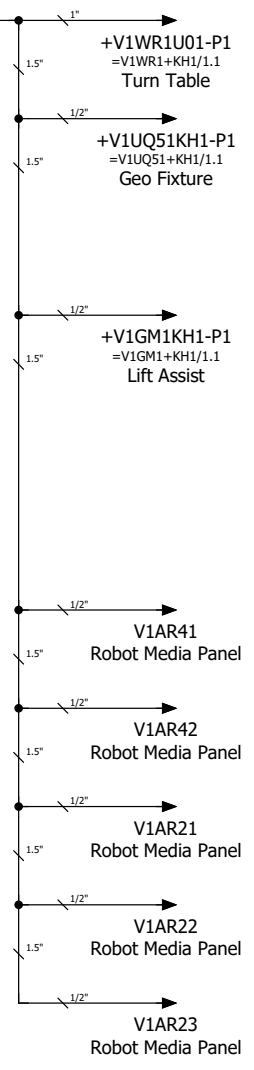
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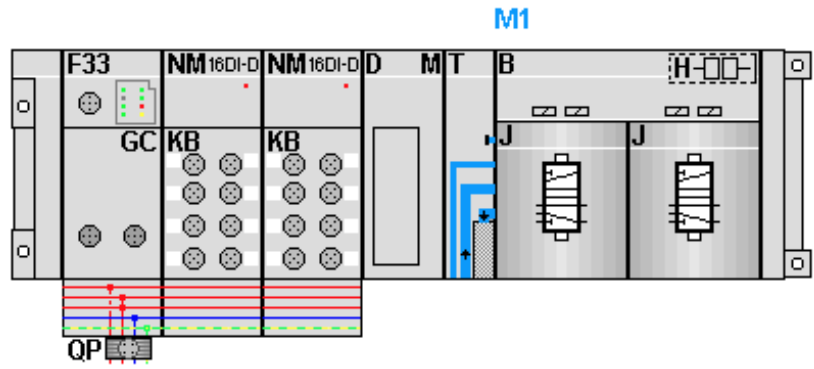


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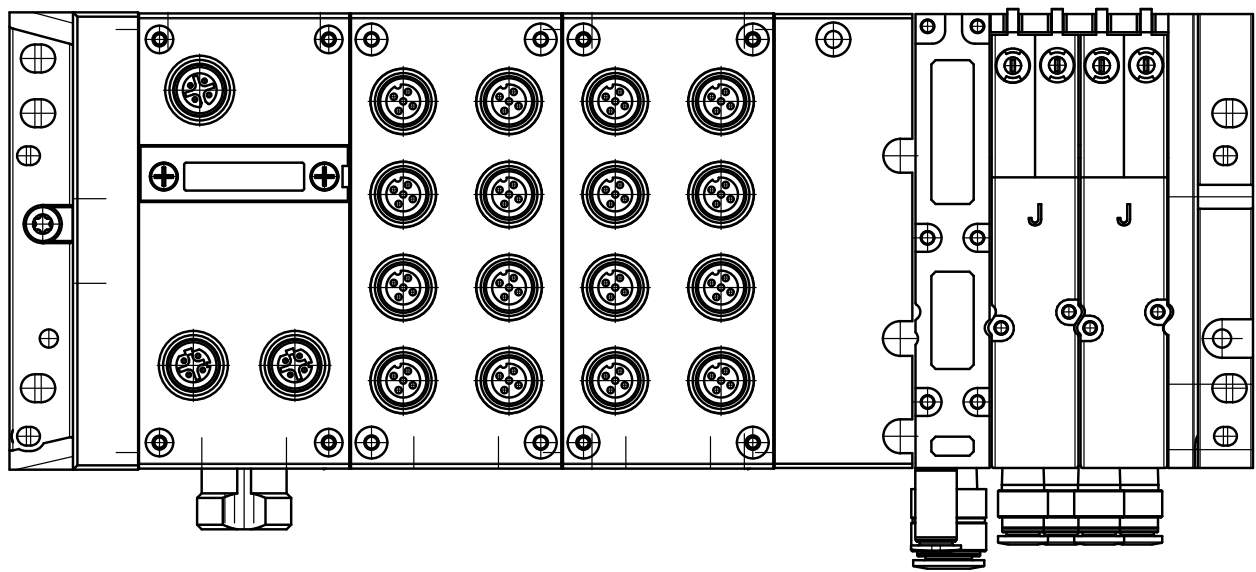
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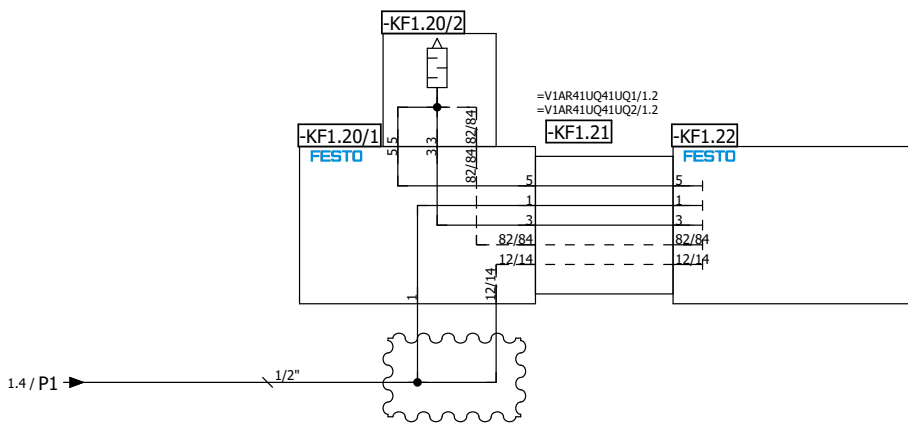
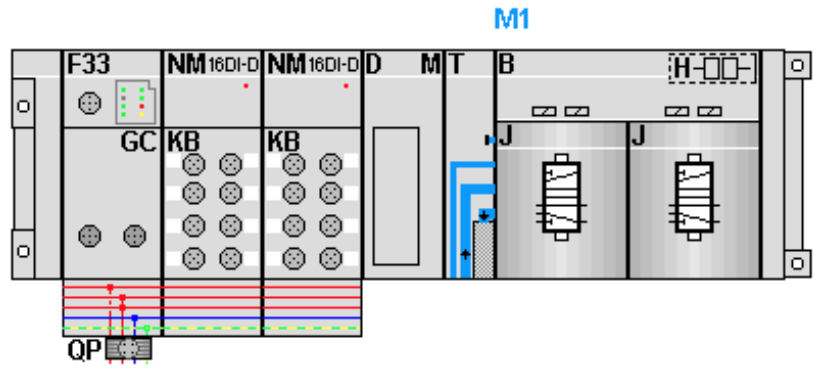




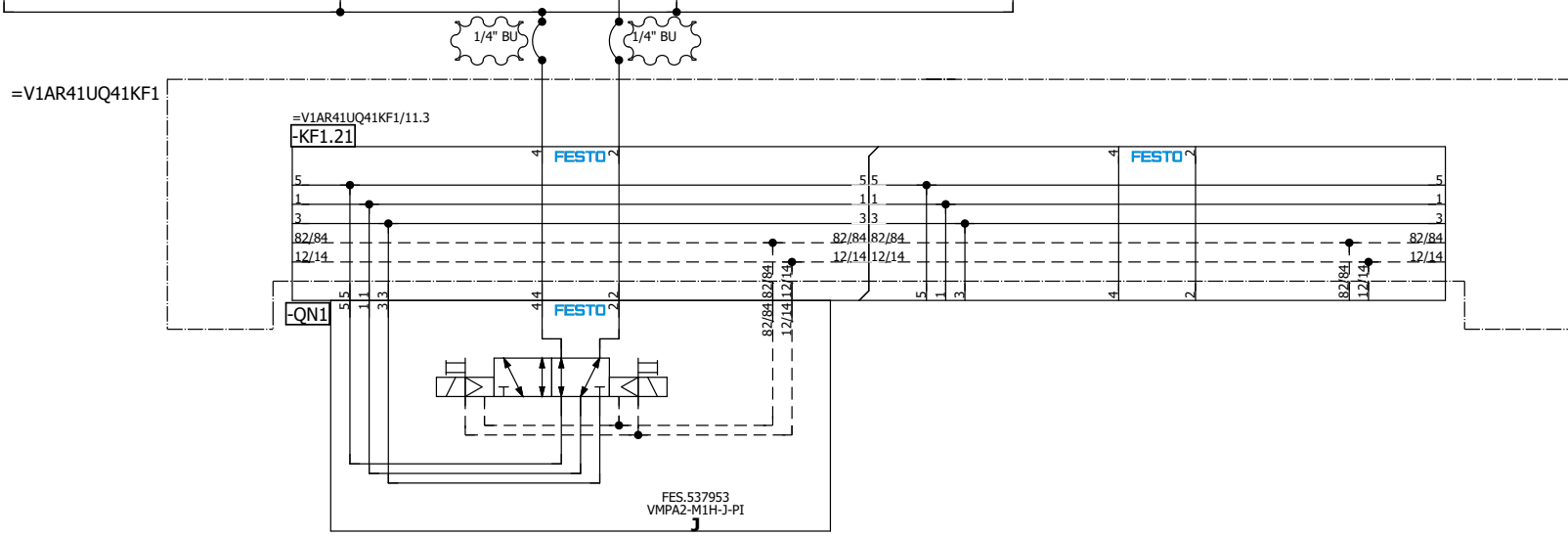
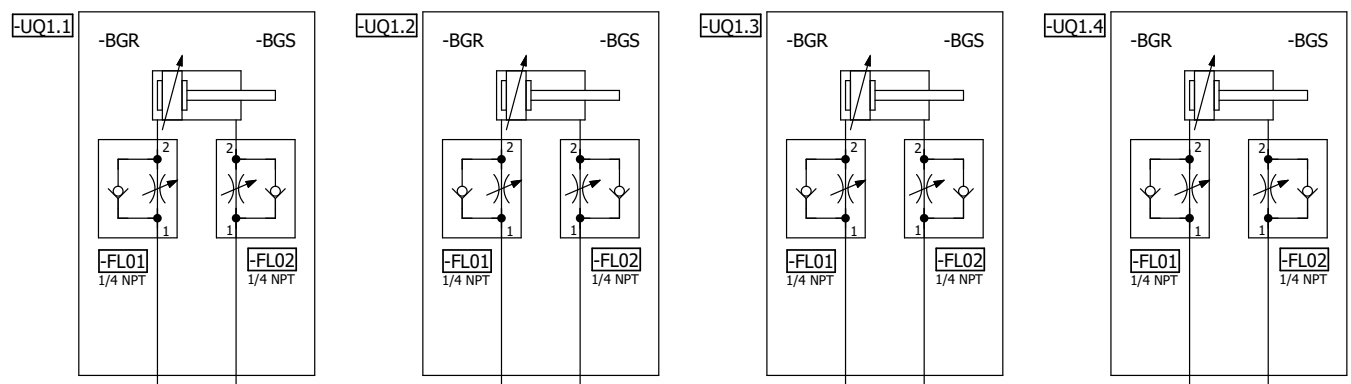
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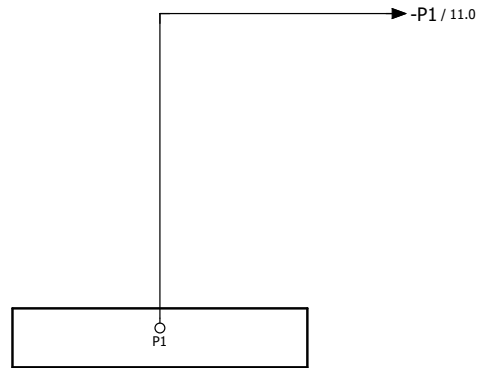
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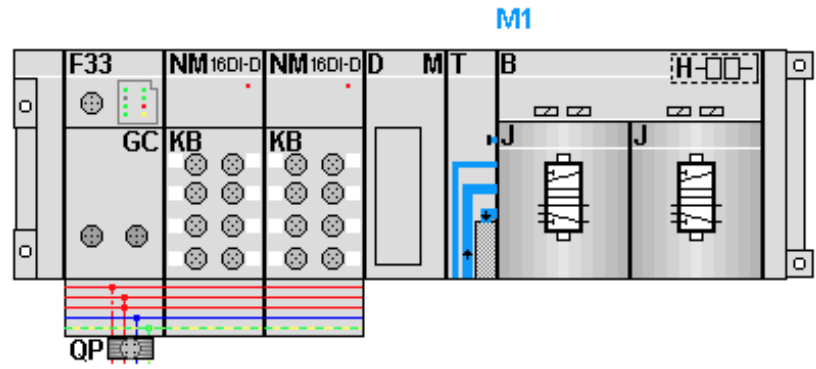




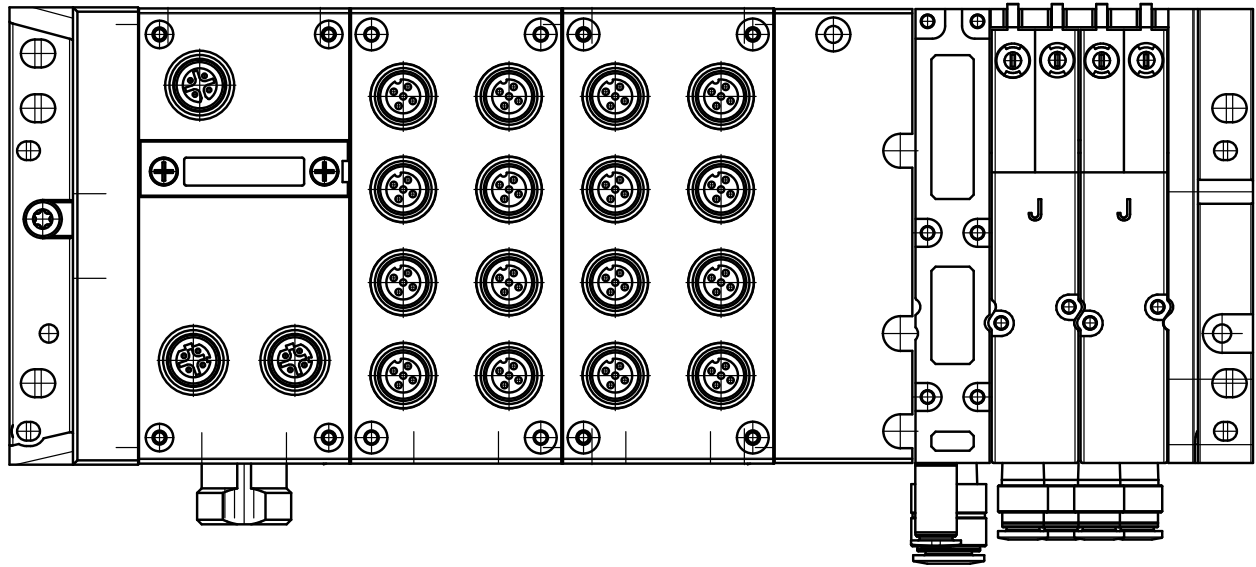


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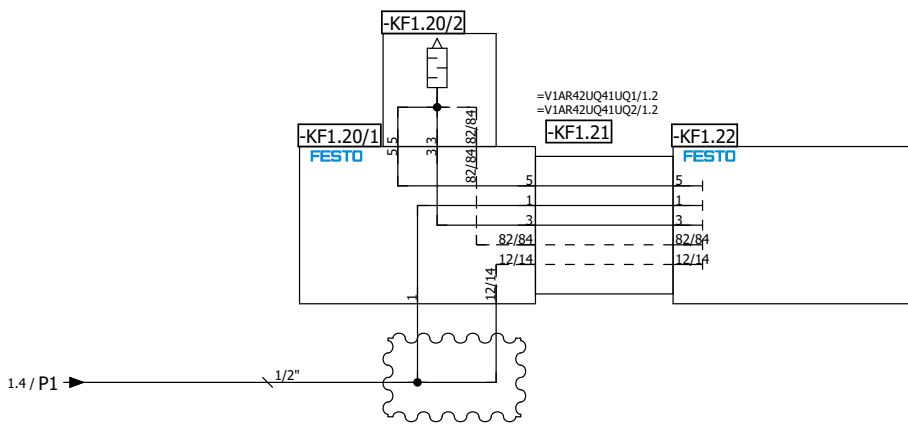
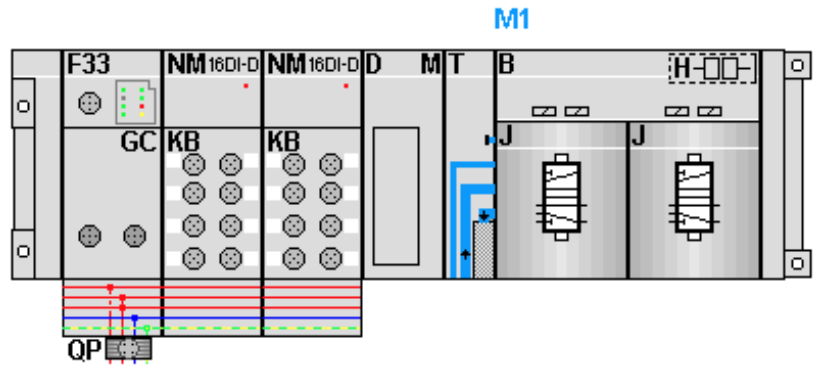
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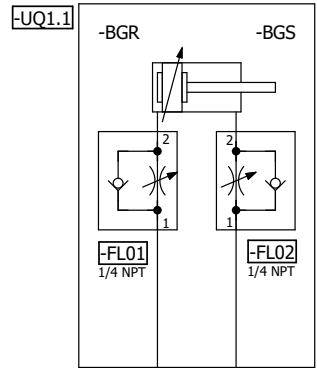
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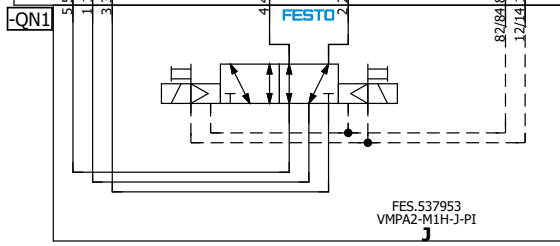
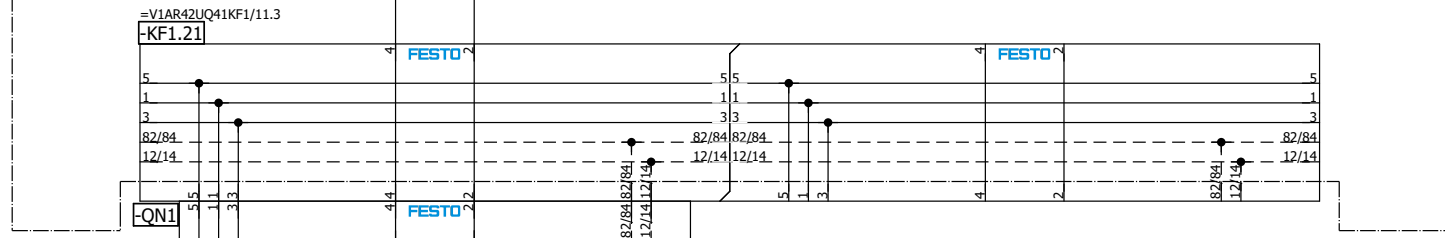
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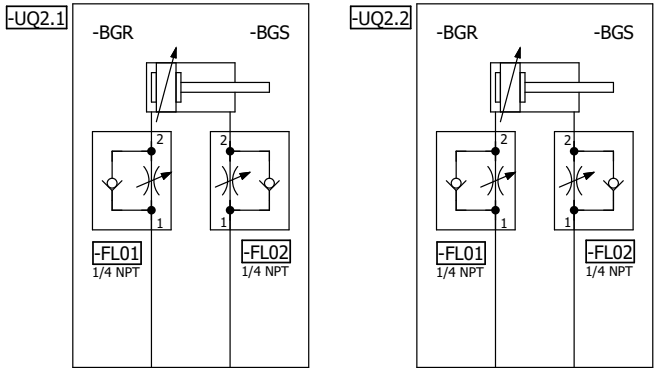
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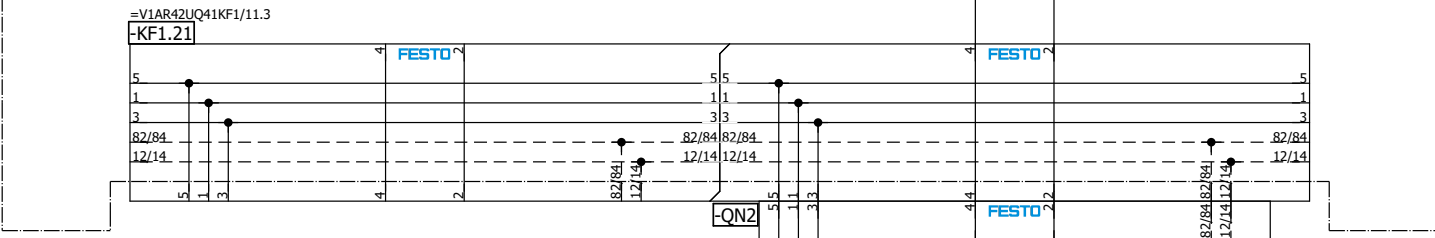
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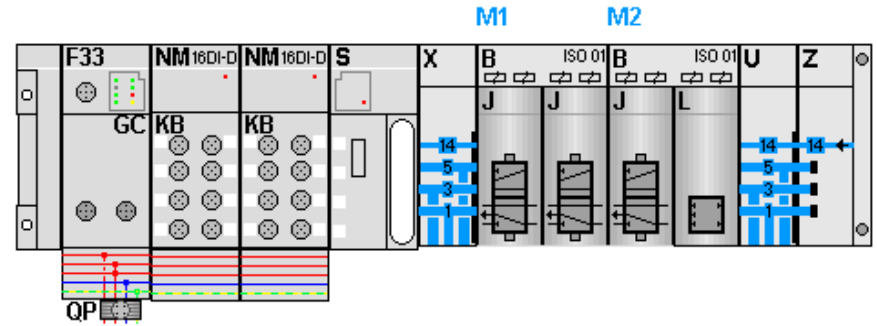
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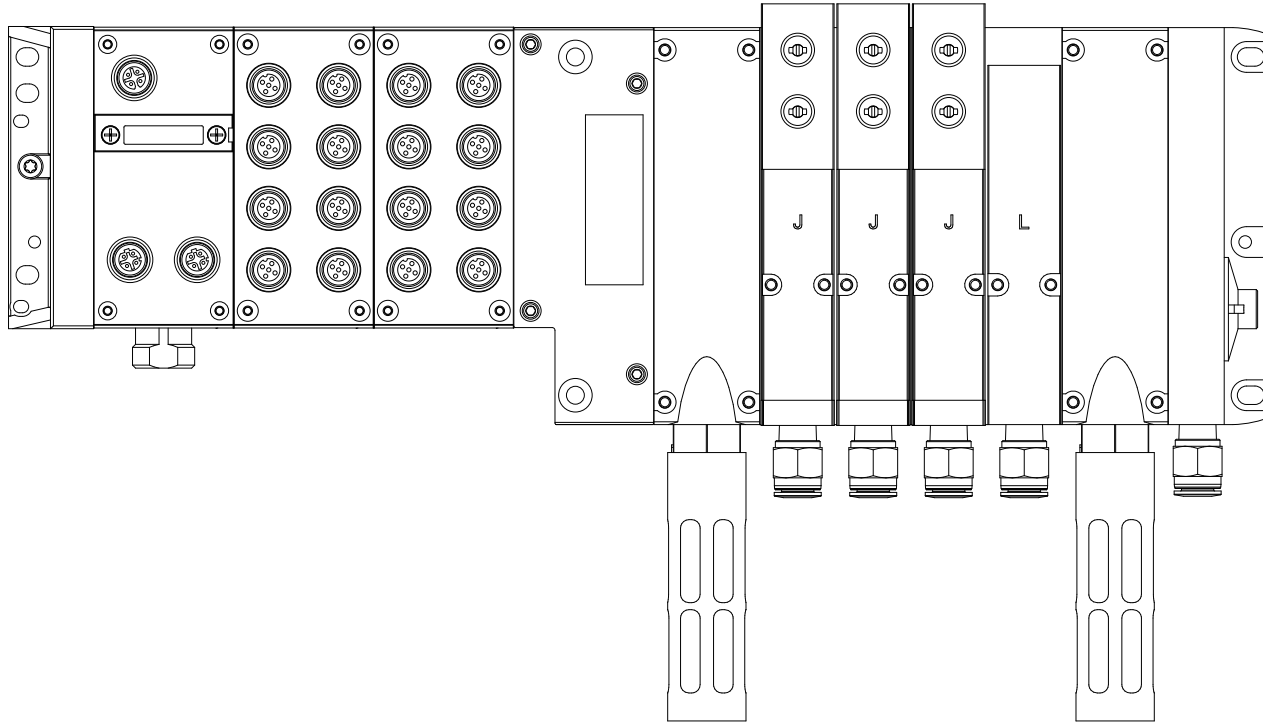








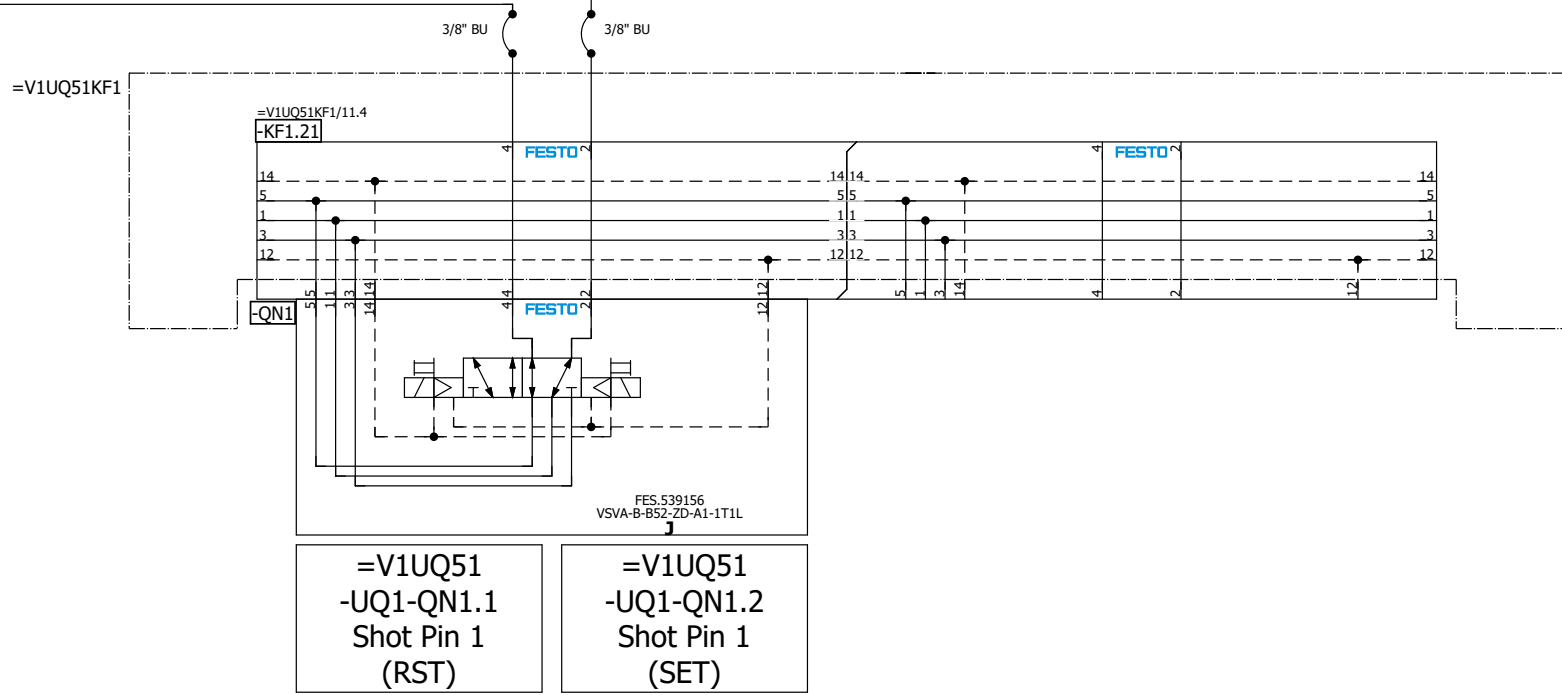
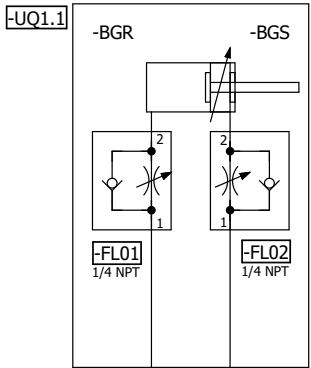
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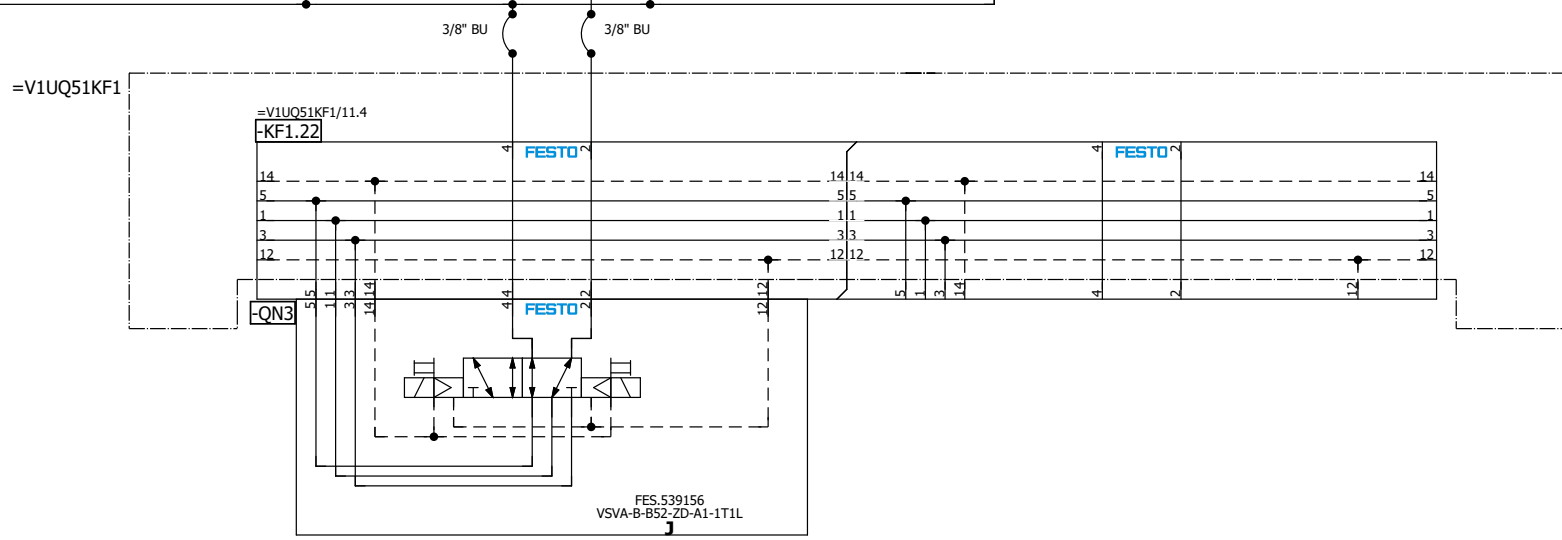
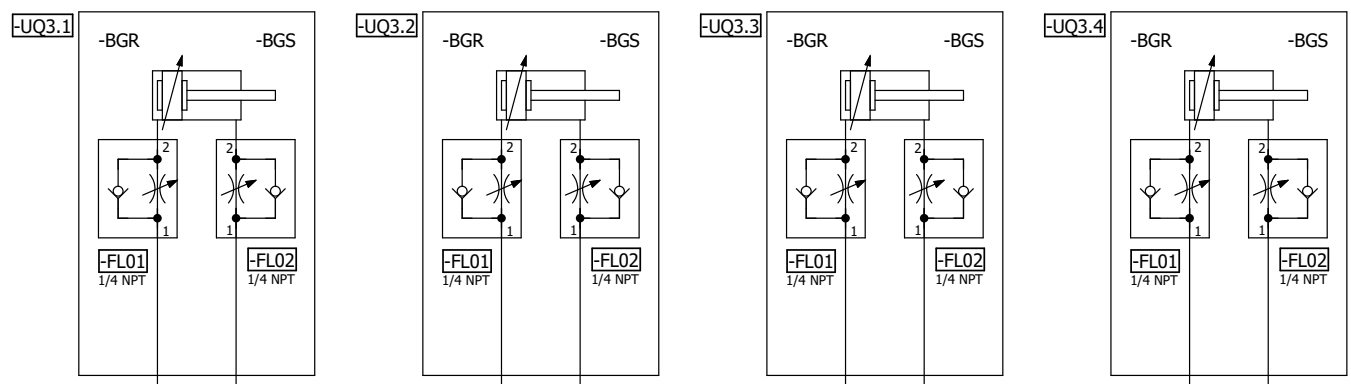


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(SET)

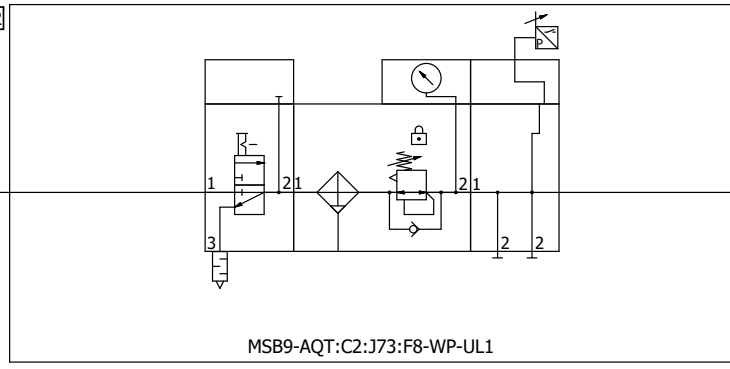
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A2

=KH0+KH0/1.7 / +V1WR1U01-P1



MSB9-AQT:C2:J73:F8-WP-UL1

1"

Turn table slip ring

1/2"


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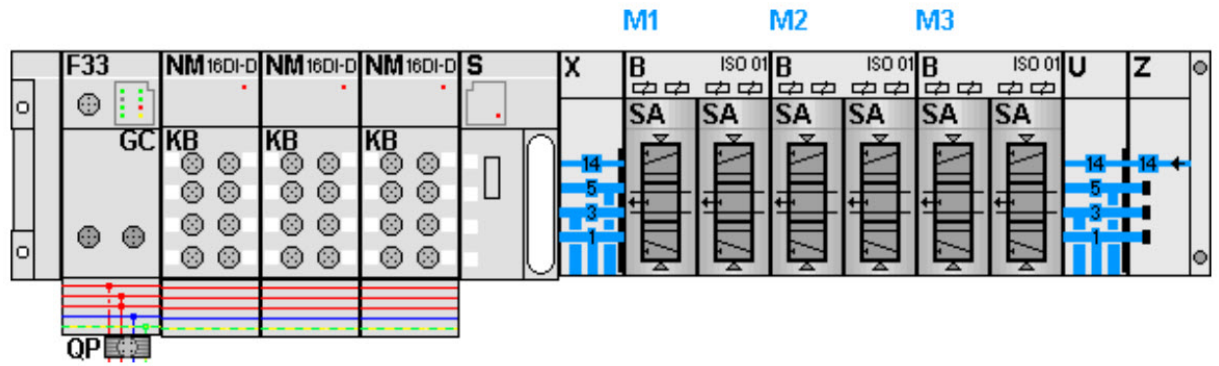
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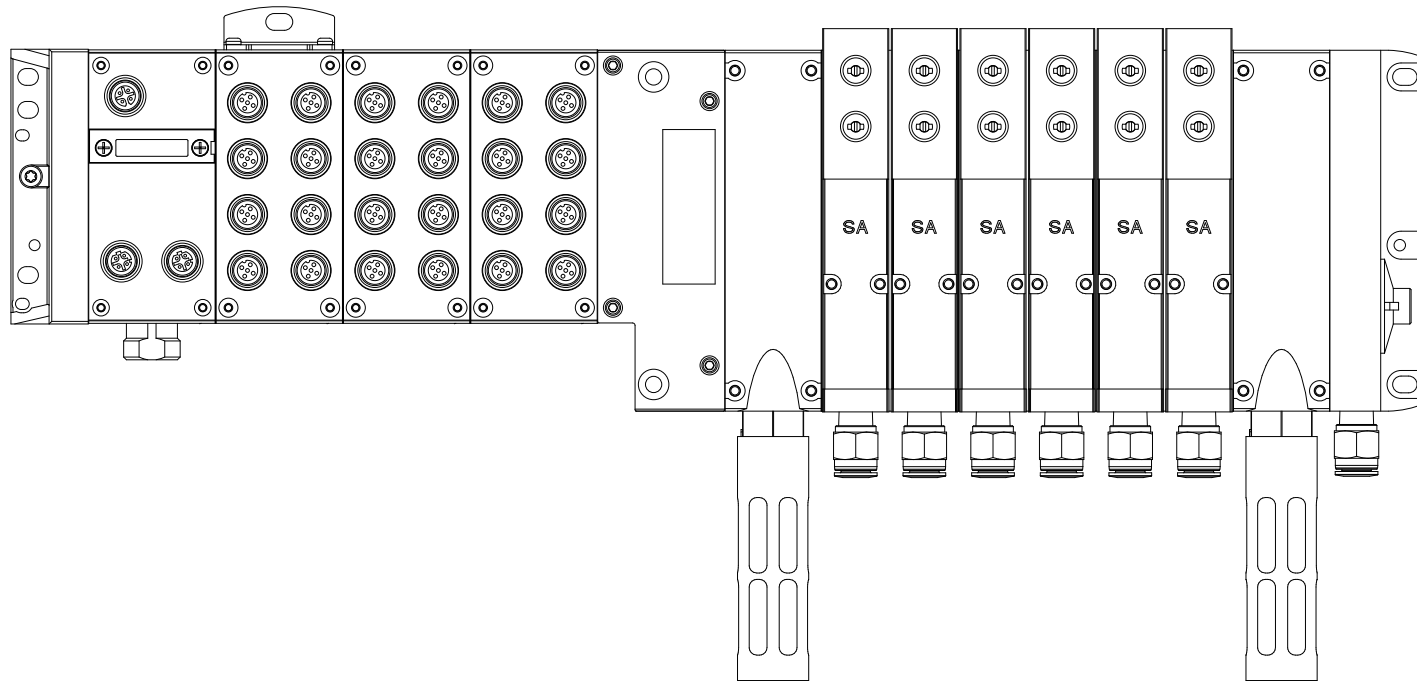
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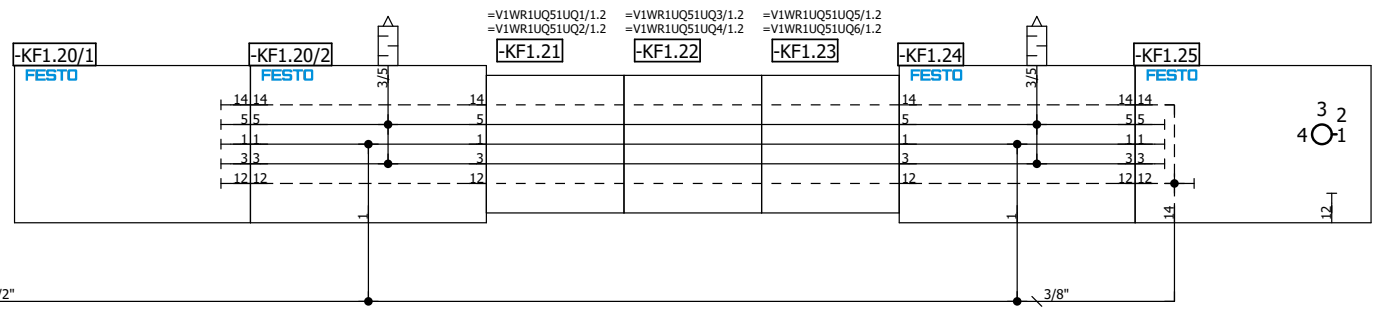
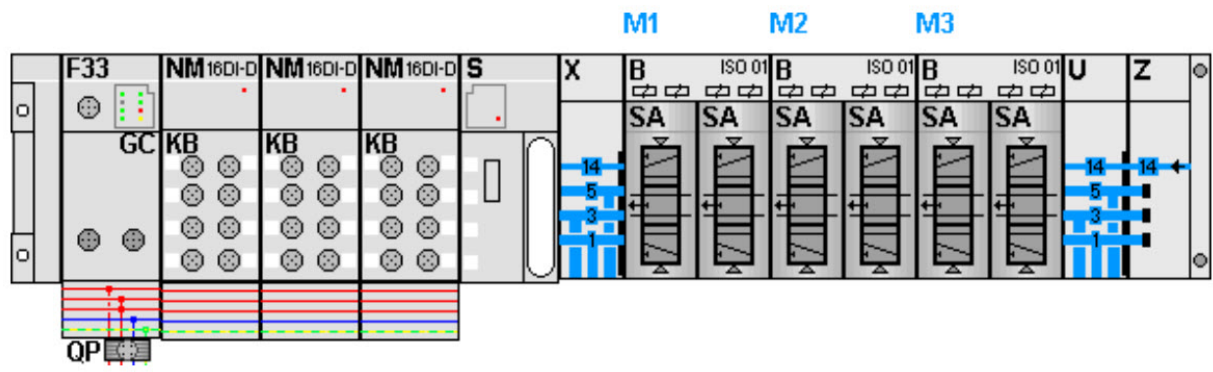
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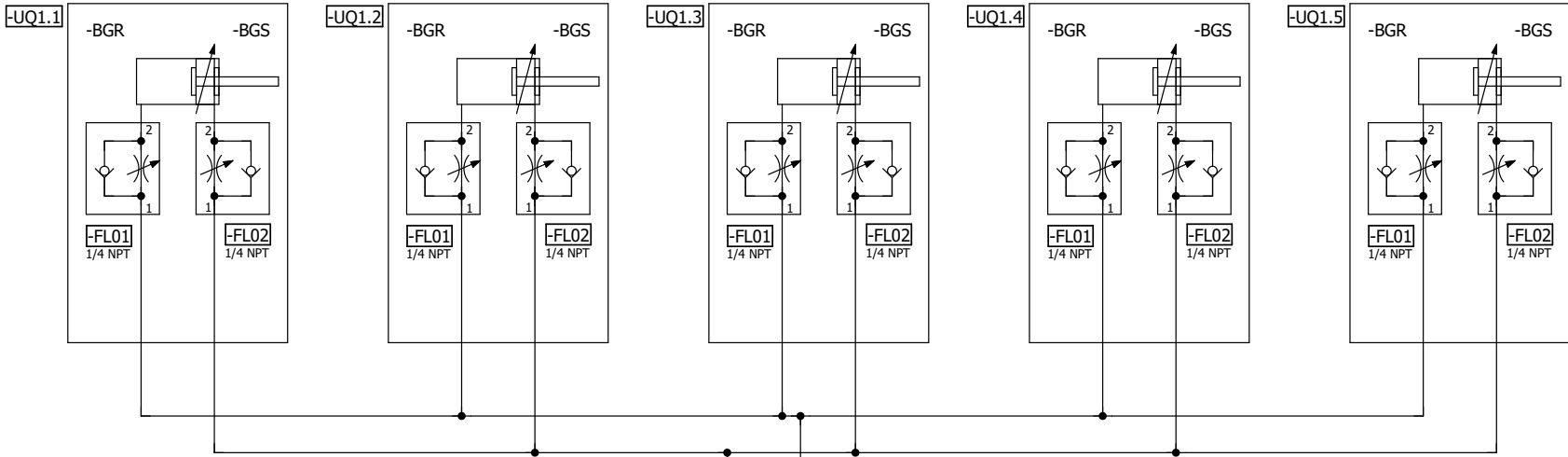




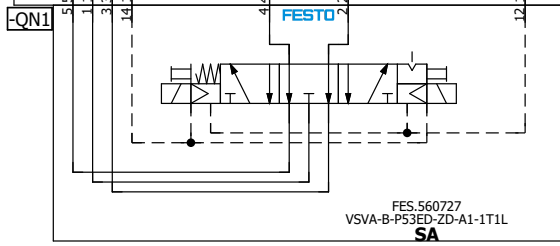
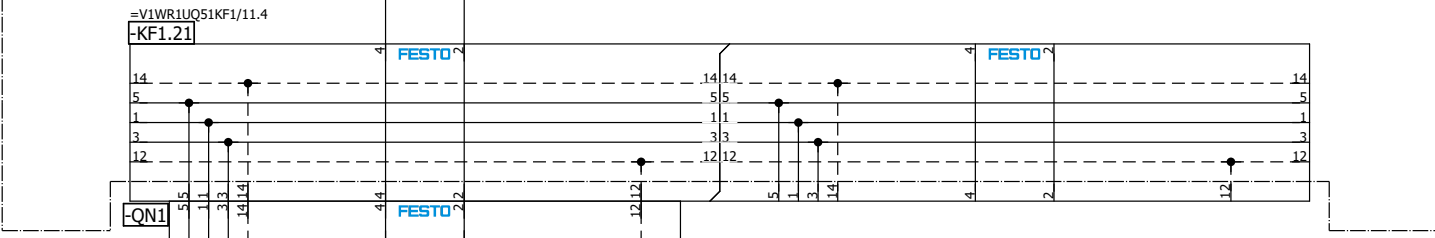
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Appr				Replacement of		Replaced by				Document type:		Project nr:	
Modification		Date		Name		Original				MFS		22-16145	
											Page	11	
											Page	57	



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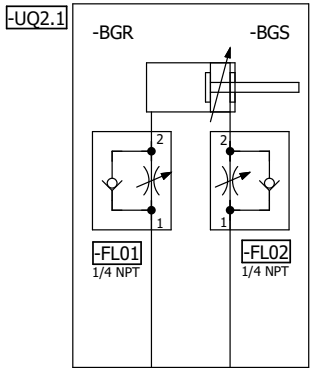


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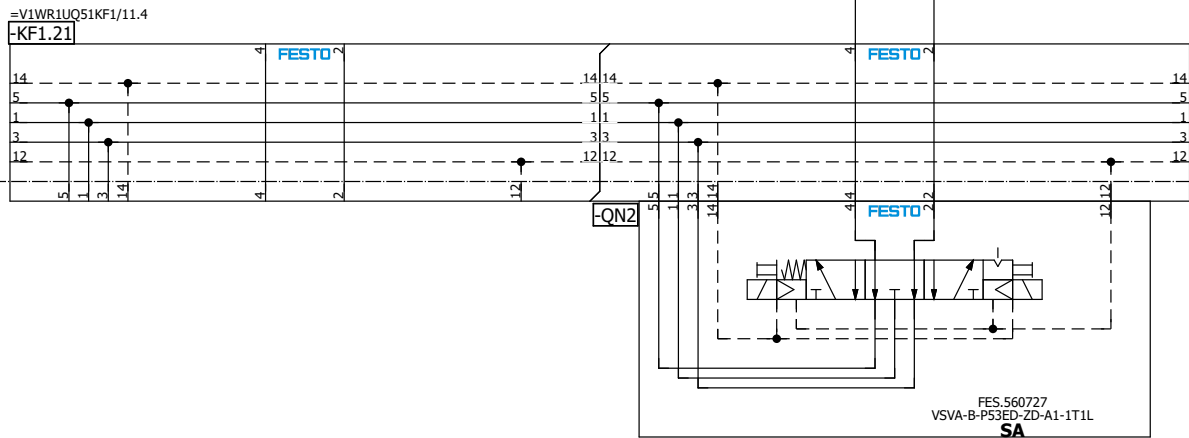
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		Appr		P6700 Rear Wall Hdr & Door Ring RH Cell	Scale 1:1		Document type:	Project nr:	Page
Modification	Date	Name	Original	Replacement of			Replaced by	MFS	22-16145
									57



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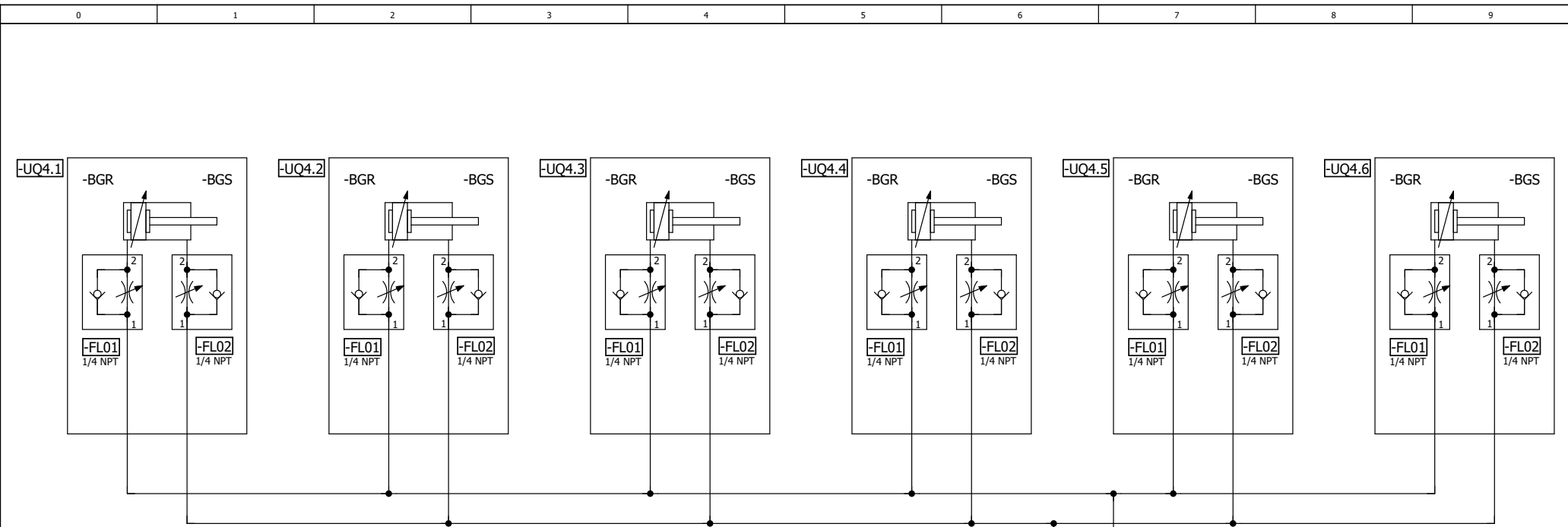
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Shot Pin 2  
(SET)

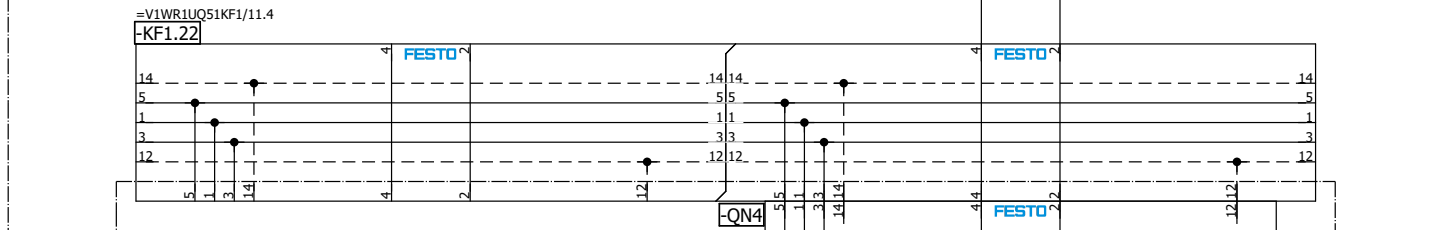
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			Appr		P6700 Rear Wall Hdr & Door Ring RH Cell	Scale 1:1		Document type:	Project nr:	Page
Modification	Date	Name	Original		Replacement of			Replaced by	MFS	22-16145





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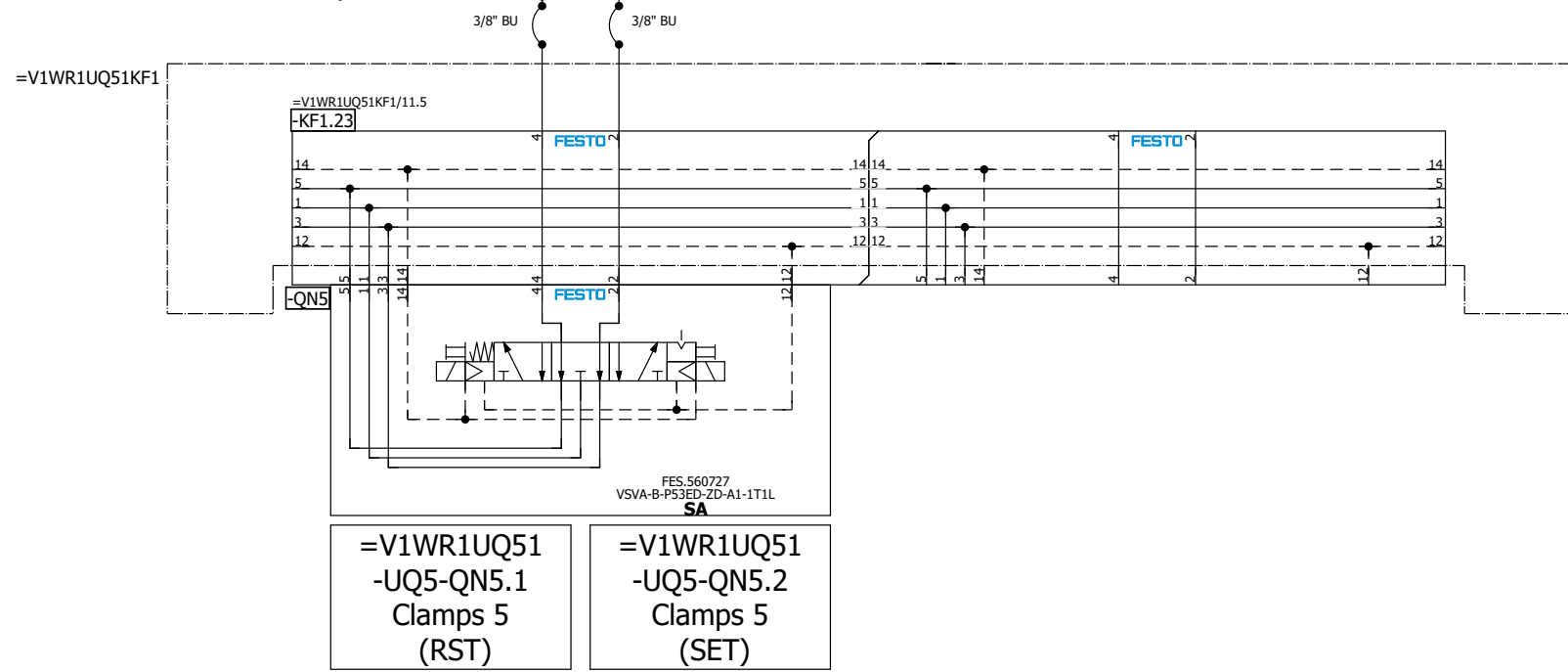
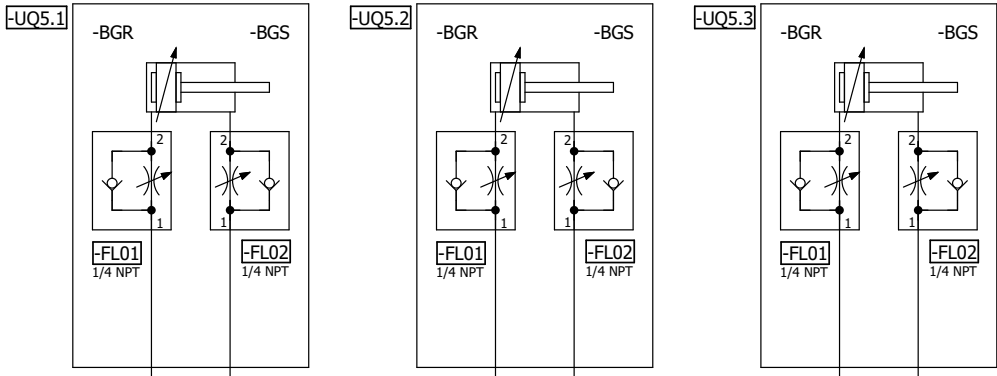
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SA

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Clamps 4  
(RST)

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Clamps 4  
(SET)

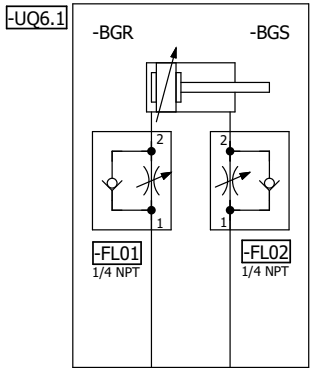
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Modification	Date	Name	Original		Replacement of		Replaced by					

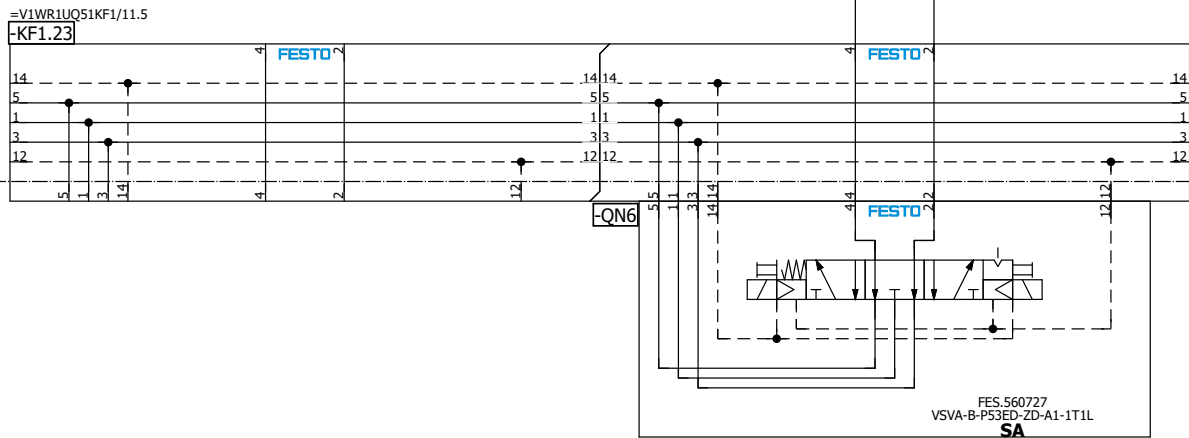


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Clamp 6  
(RST)

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Clamp 6  
(SET)

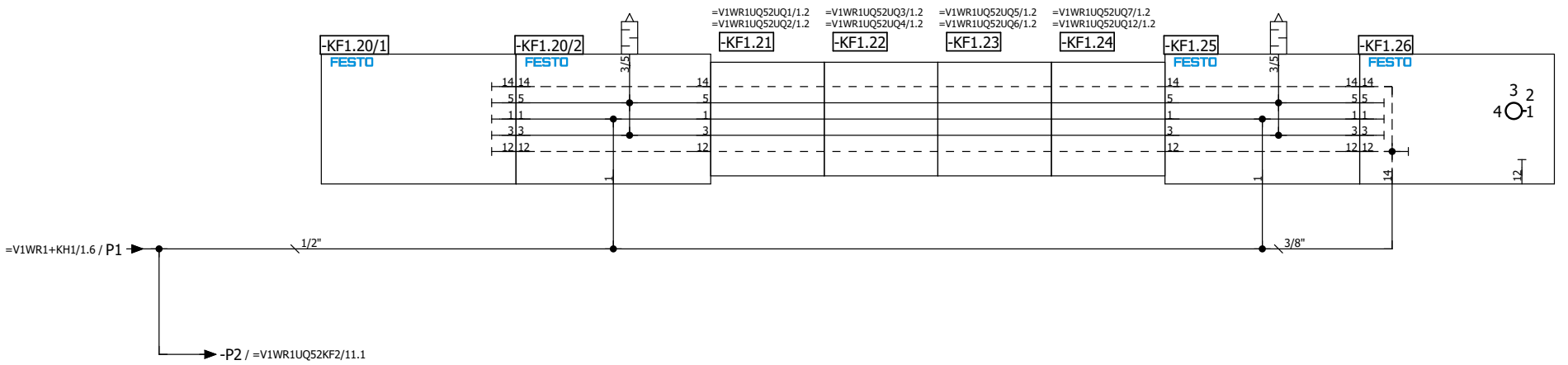
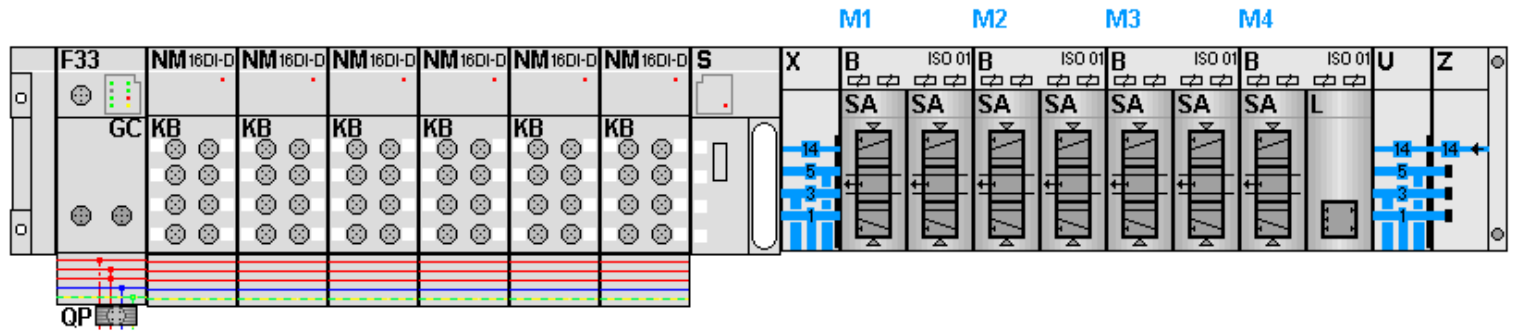
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Modification	Date	Name	Original		Replacement of		Replaced by							





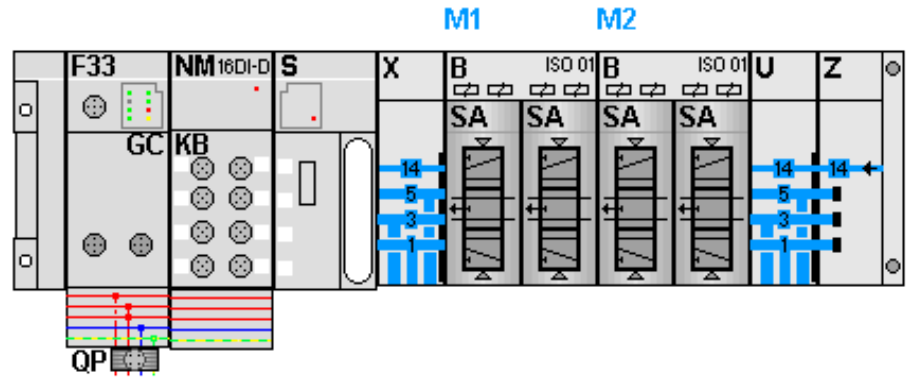




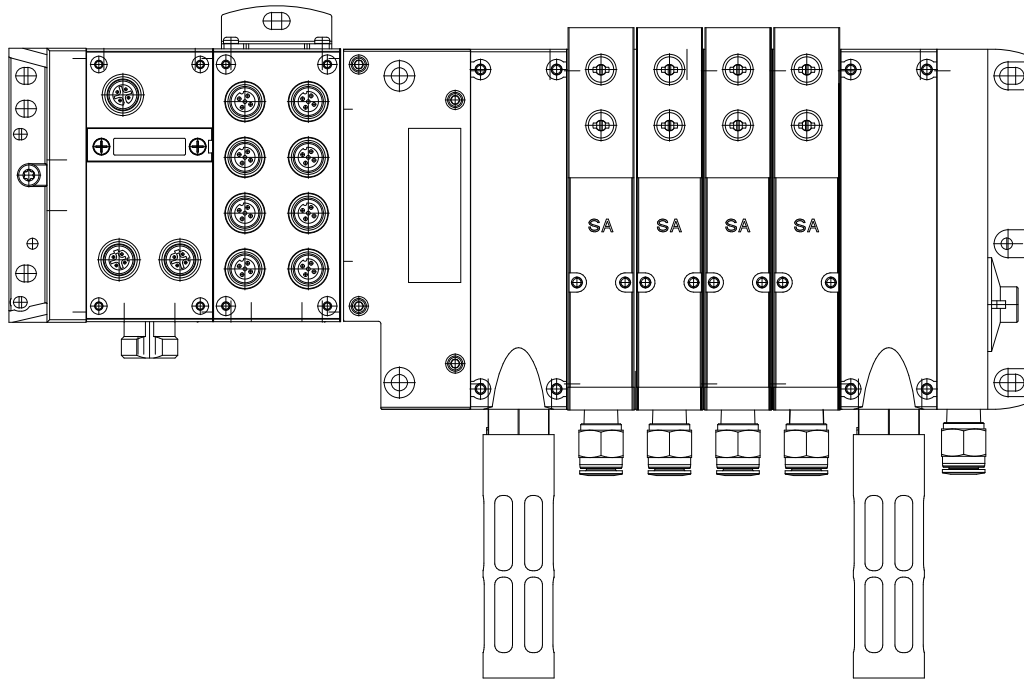
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Modification				Date		Name		Original						57	

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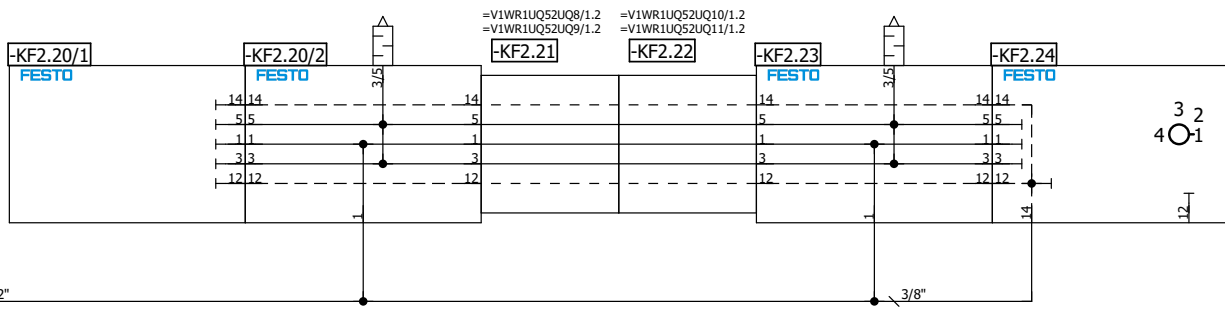
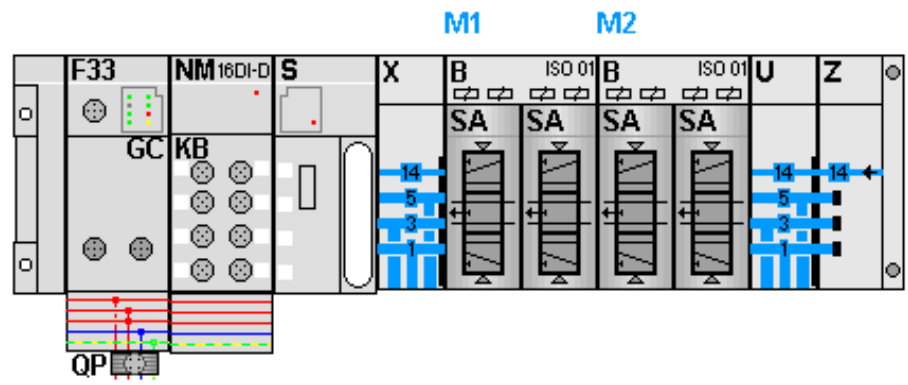
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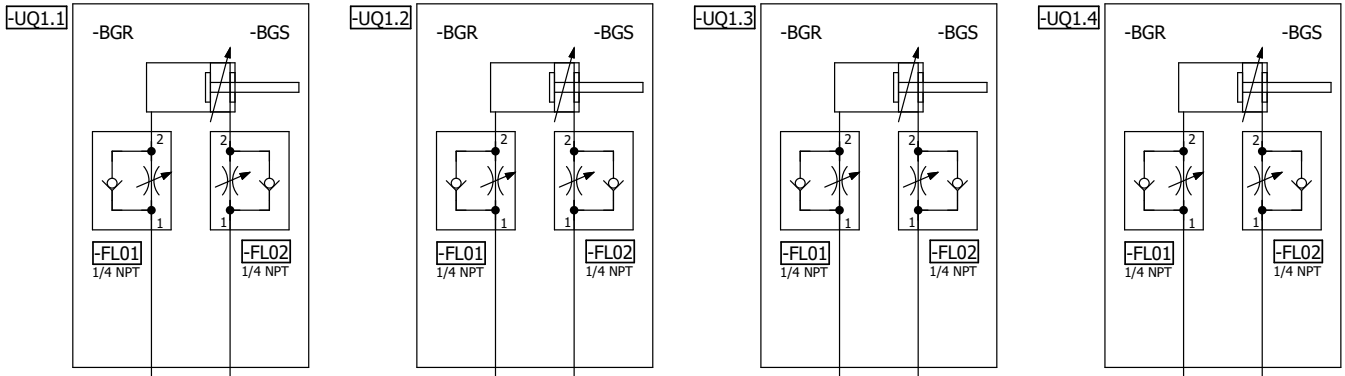
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Modification	Date	Name	Original	Replacement of	Replaced by							Page 57



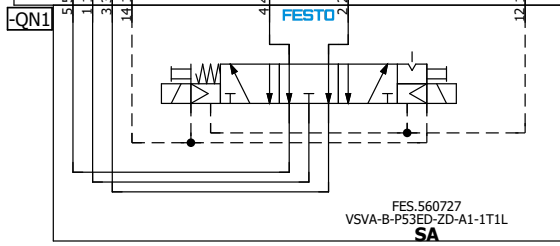
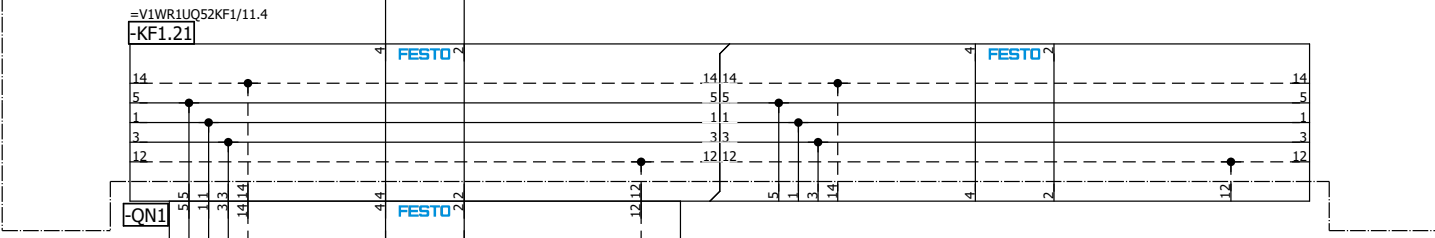
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Modification	Date	Name	Original	Replacement of	Replaced by					Page	11 57	



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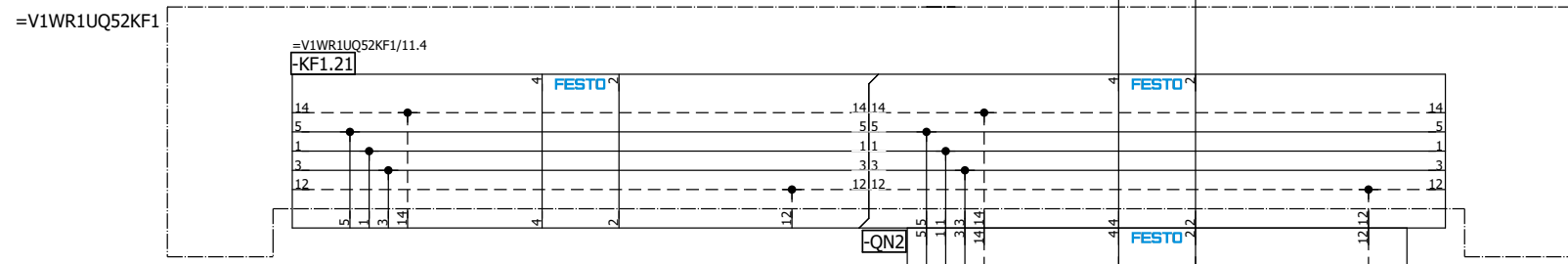
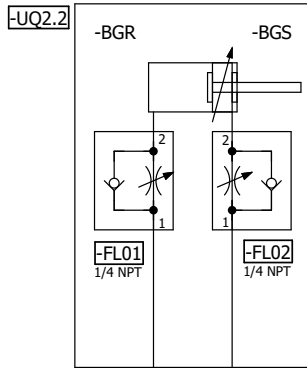
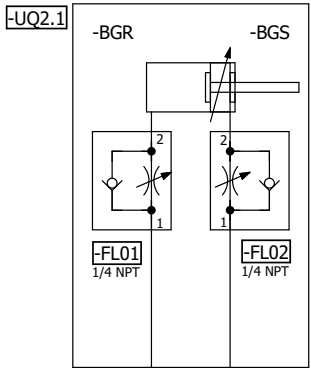
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(RST)

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Shot Pins 1  
(SET)

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			Ed.	MKLEPADLO	P6700 Rear Wall Hdr & Door Ring RH Cell		Scale 1:1		Document type: MFS		Project nr: 22-16145		Page 1
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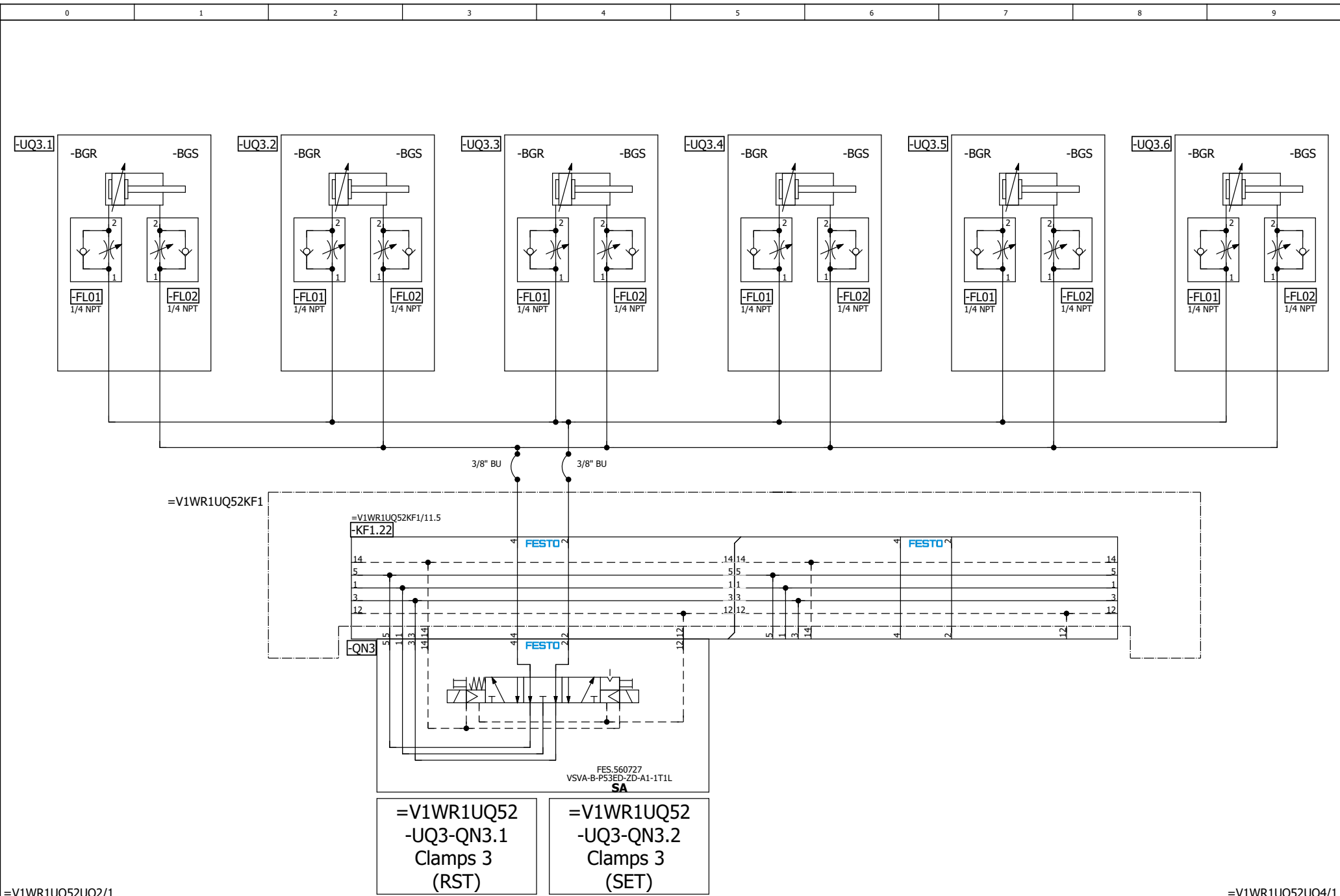


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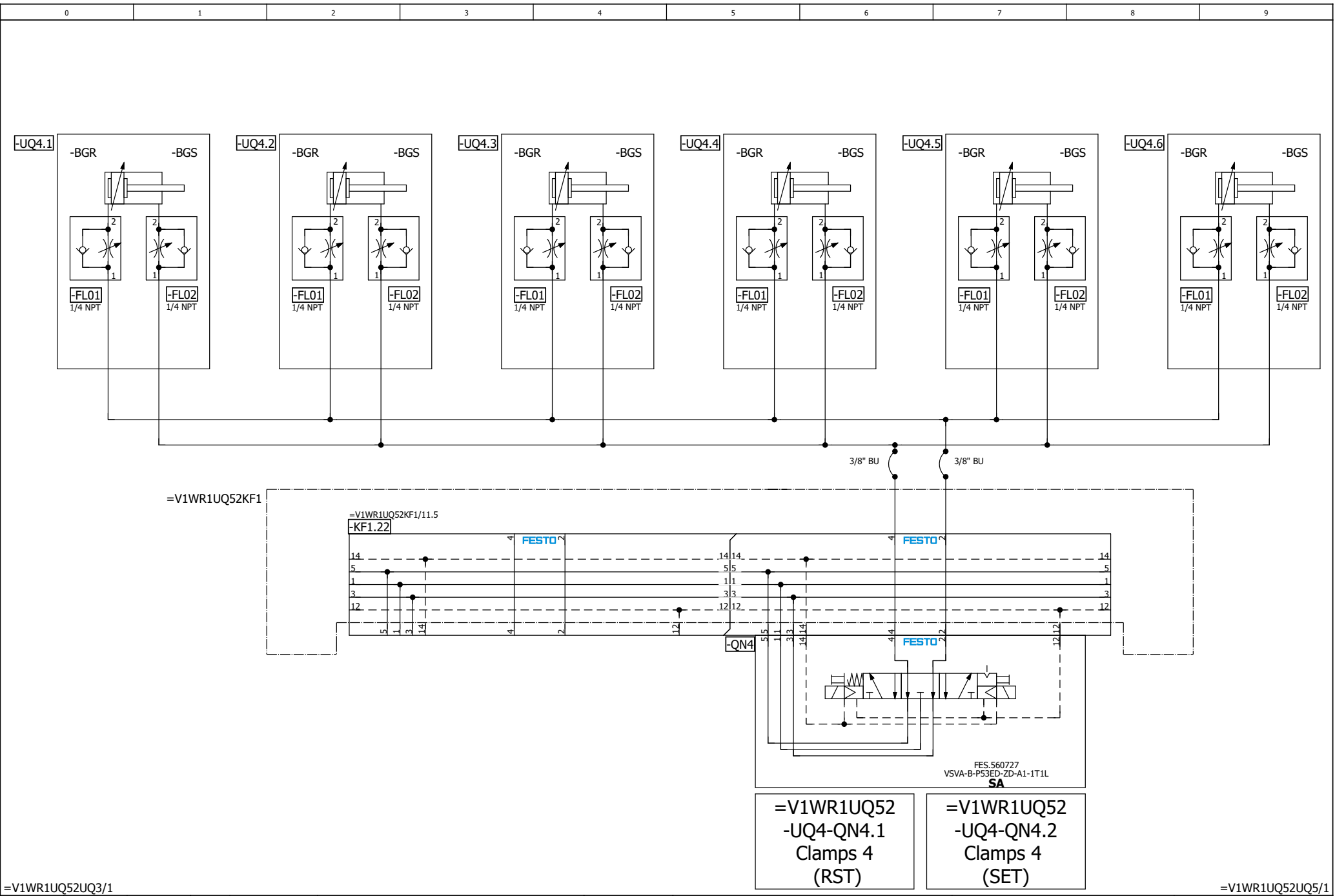
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Modification	Date	Name	Original	Replacement of	Replaced by	Scale 1:1	Document type:	Project nr:	Page
							MFS	22-16145	1
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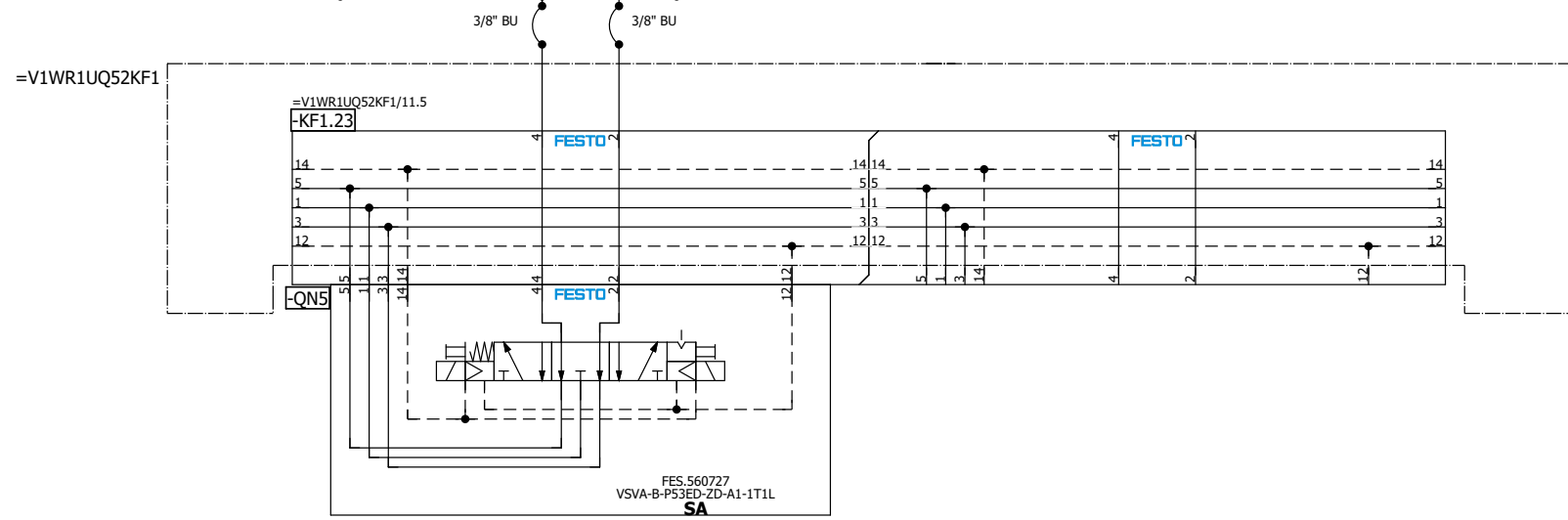
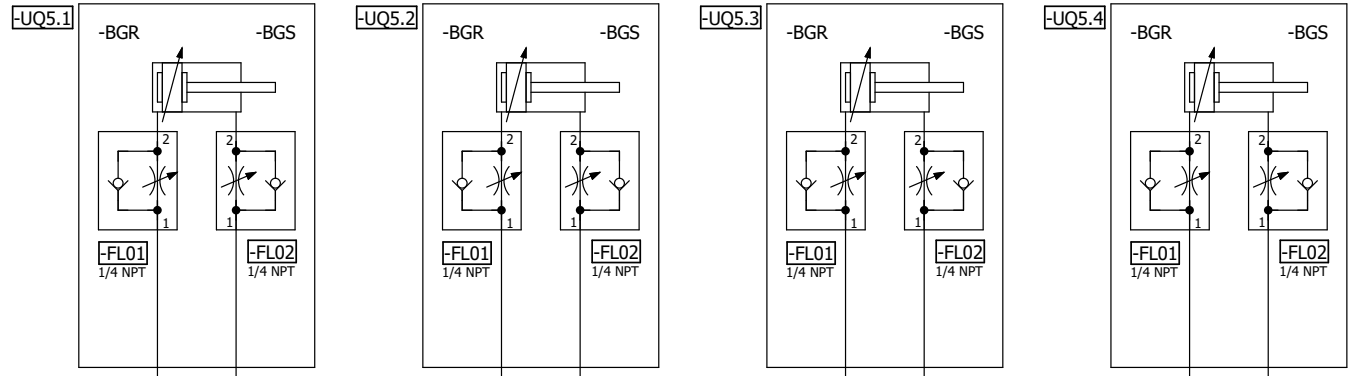


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Modification	Date	Name	Original	Replacement of			Replaced by	Project nr:	22-16145
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		Ed.	MKLEPADLO						+ V1WR1UQ52			
		Appr		P6700 Rear Wall Hdr & Door Ring RH Cell	Scale 1:1		Document type:	MFS	Project nr:	22-16145	Page	1
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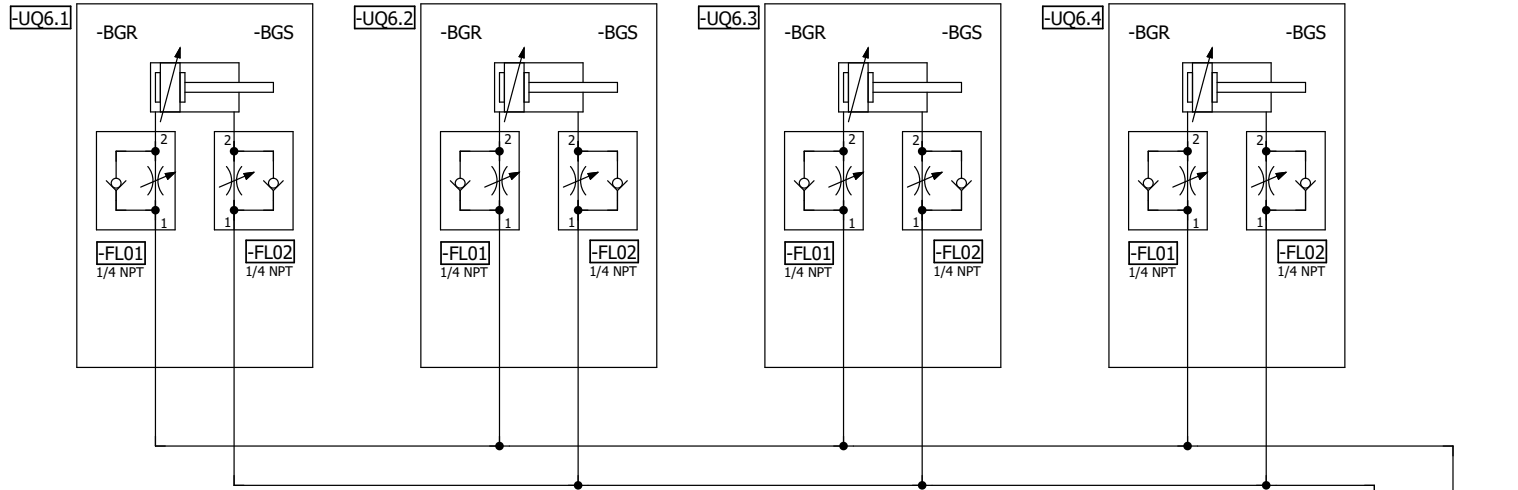
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(RST)

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(SET)

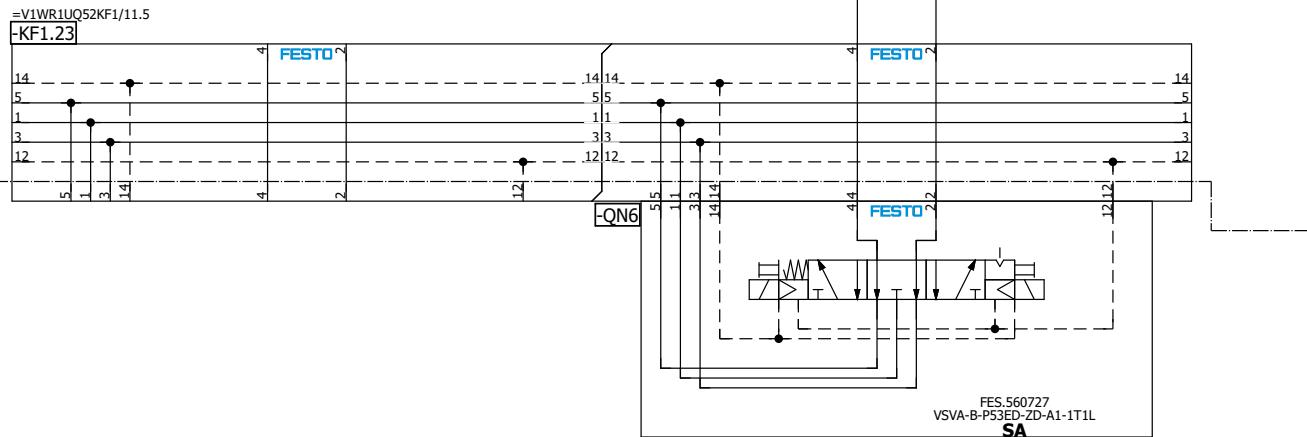
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Modification	Date	Name	Original	Replaced by			57





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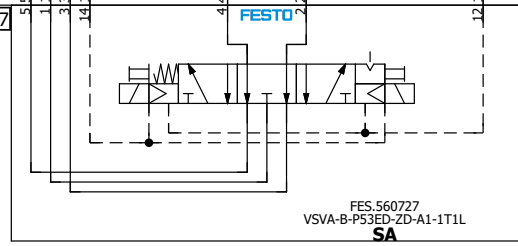
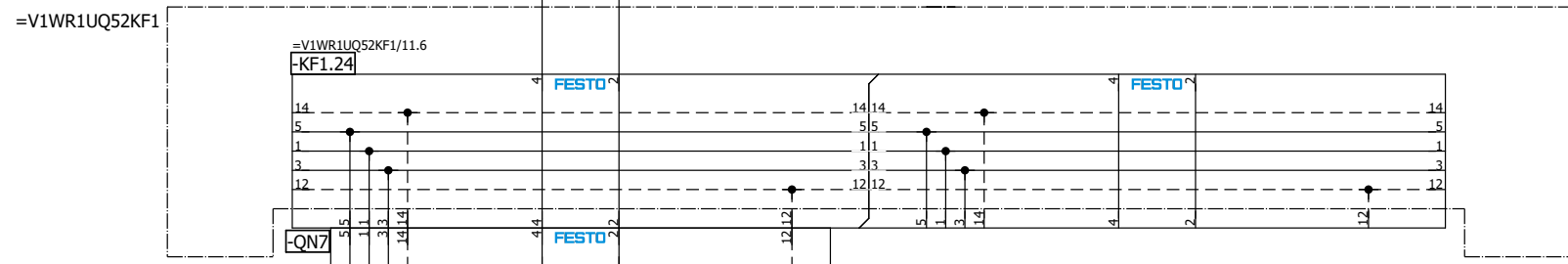
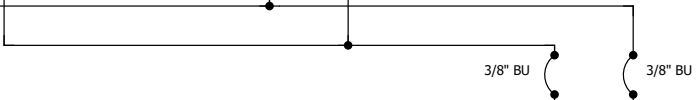
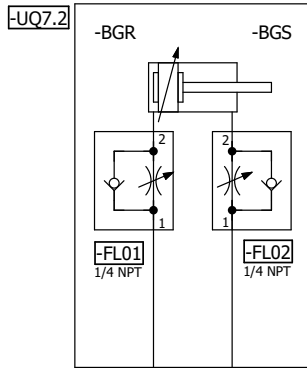
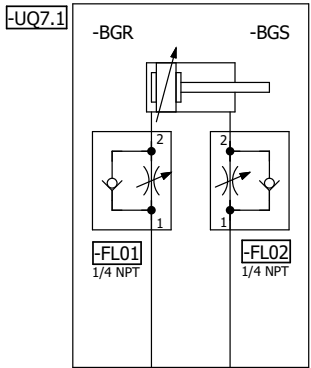


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Clamps 6  
(SET)

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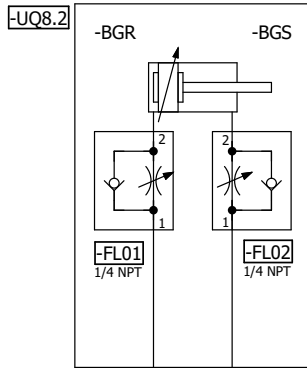
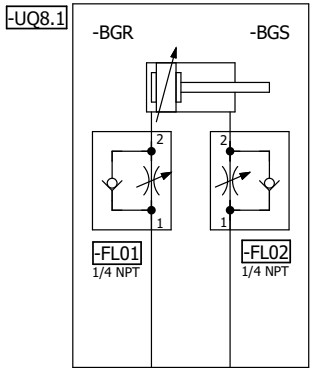


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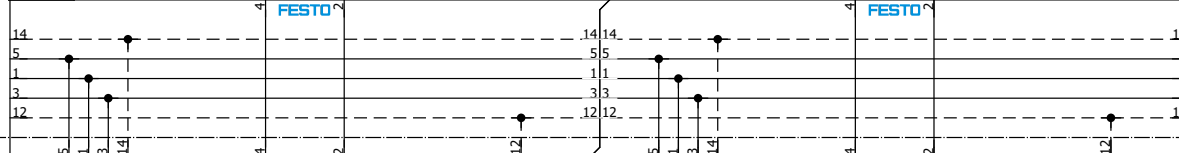
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Modification	Date	Name	Original	Replaced by			57



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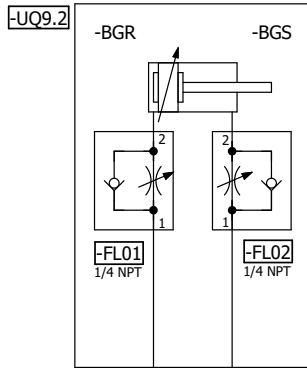
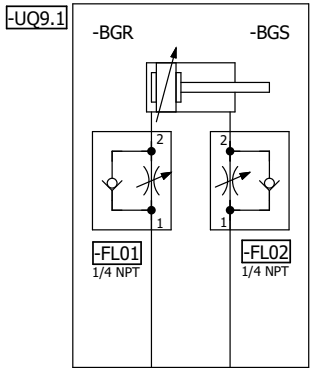
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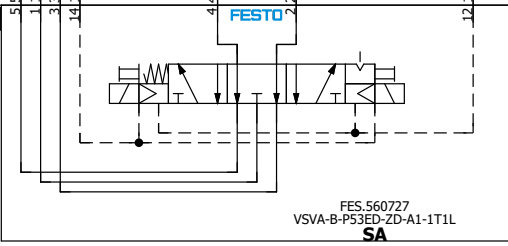
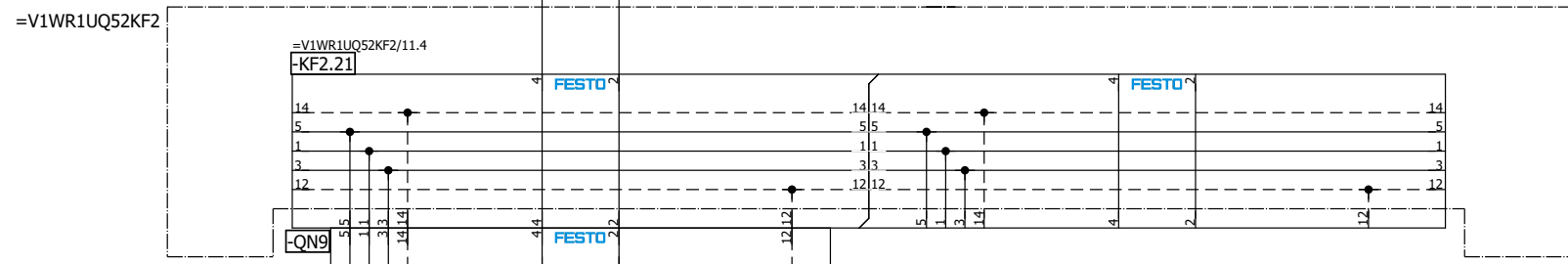
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3/8" BU 3/8" BU

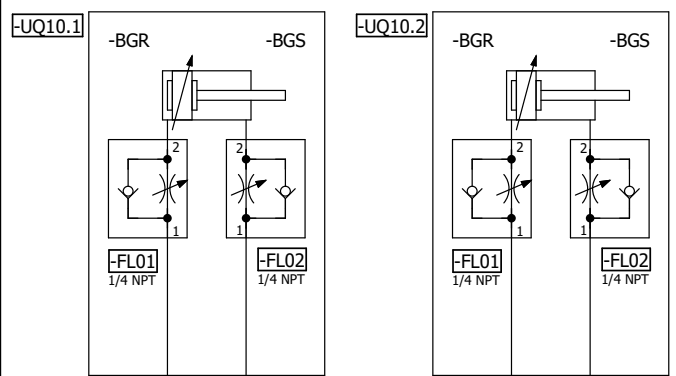


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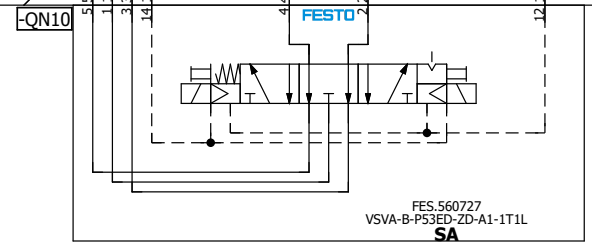
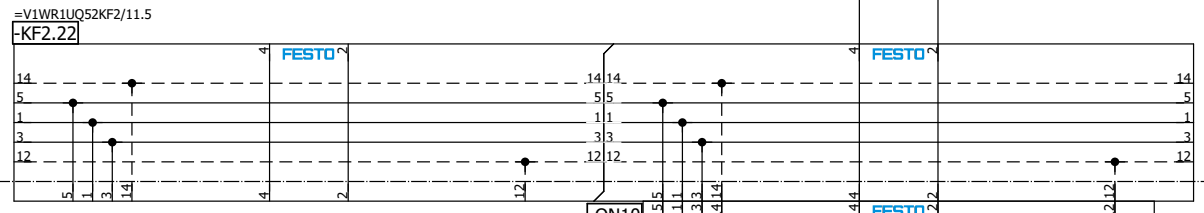
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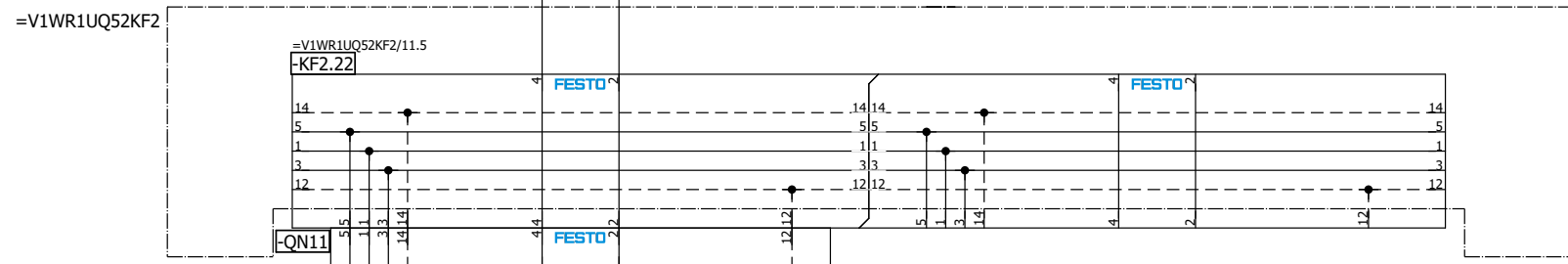
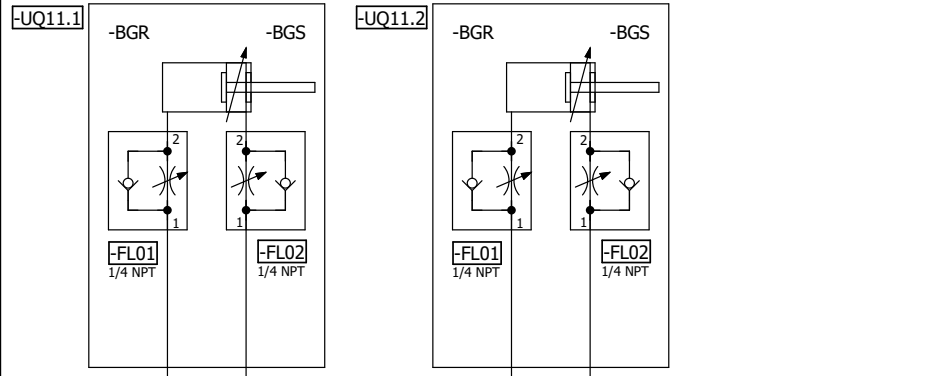


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									57



FES 560727  
VSVA-B-P53ED-ZD-A1-1T1L  
**SA**

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Shot Pins 11  
(RST)

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Shot Pins 11  
(SET)

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Appr							
Modification	Date	Name	Original				57

















# Parts list

F01\_001

Device tag	Quantity	Designation	Type number	Supplier	Part number
=V1WR1UQ51KF1-KF1.0	1	Valve manifold	51E-F33GCPNMKBNMKB-S-UL1+GS2GZBA & 45PN-R-2E5SMX-3BU-6SA	FES.51E-F33GCPNMKBNMKB-S-UL1+GS2GZBA & 45PN-R-2E5SMX-3BU-6SA	
=V1WR1UQ51KF1-KF1.21	0	Manifold subbase	VABV-S4-IHS-N14-2T2		FES.546213
=V1WR1UQ51KF1-KF1.22	0	Manifold subbase	VABV-S4-IHS-N14-2T2		FES.546213
=V1WR1UQ51KF1-KF1.23	0	Manifold subbase	VABV-S4-IHS-N14-2T2		FES.546213
=V1WR1UQ51UQ1-QN1	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ1-UQ1.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.2-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.2-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.3-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.3-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.4-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.4-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.5-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ1-UQ1.5-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ2-QN2	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ2-UQ2.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ2-UQ2.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ3-QN3	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ3-UQ3.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ3-UQ3.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-QN4	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ4-UQ4.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.2-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.2-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.3-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.3-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.4-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.4-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.5-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.5-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.6-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ4-UQ4.6-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-QN5	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ5-UQ5.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-UQ5.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-UQ5.2-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-UQ5.2-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-UQ5.3-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ5-UQ5.3-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ6-QN6	0	Solenoid valve	VSVA-B-P53ED-ZD-A1-1T1L		FES.560727
=V1WR1UQ51UQ6-UQ6.1-FL01	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663
=V1WR1UQ51UQ6-UQ6.1-FL02	1	One-way flow control valve	GRLA-1/4-QB-3/8-U		FES.534663

+ .UQ51/1

+ .WR1UQ52/1

Date	9/22/2022	Volvo Trucks North America	 Valiant Machine & Tool	Material specification	Drawing name:	=		
Ed.	MKLEPADLO				= 2V12&MFS-PNEU	+ V1WR1UQ51		
Appr		P6700 Rear Wall Hdr & Door Ring RH Cell	 Scale 1:1		Document type:	Project nr:	Page	1
Modification	Date	Name		Original	Replacement of	Replaced by	MPB	22-16145









