



NOTE:
 TOOL NO. UNIT NO., PART NO. OR DET. NO. TO BE STAMPED ON ALL DETAILS OR PATTERNS.
 ALL TOOLING AIDS TO BE SUPPLIED BY VENDOR AND TO BE REMOVED AT THE END OF THE WORK.
 ALL DIMENSIONS TO BE TO THE CENTER UNLESS OTHERWISE SPECIFIED.
 IDENTIFY WITH LEADER PLATES ALL DIMENSIONS.
 ALL COMMERCIAL ITEMS MUST BE A.D. APPROVED UNLESS OTHERWISE SPECIFIED.
 ALL SCREWS TO HAVE HIGH COLLAR LOCK WASHERS AS DESIGNATED ON DRAWING.
 OPERATING NOISE LEVEL OF ALL AIR, ELECTRIC AND HYDRAULIC EQUIPMENT SHALL NOT EXCEED BY 5 DB THE NORMAL WELDING NOISE LEVEL OF THE EXTERIOR SURFACE OF THE EQUIPMENT IN ANY DIRECTION.

GENERAL WELDING REQUIREMENTS:
 ALL WELDS SHALL BE COMPLETED TO THE THINNESS OF THE THINNEST CONNECTING MEMBER.
 ALL WELD SIZES TO BE EQUAL TO THE THINNEST CONNECTING MEMBER.
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 NOTE: STATIC WELDMENT CONNECTIONS FOR ANY CONNECTING MEMBER THICKER THAN 1/2" SHALL BE WELDED TO THE THINNEST MEMBER TO BE COMPLETED PER APPLICABLE CODE. MINIMUM 50% WELD COVERAGE PER CONNECTING MEMBER EDGE.

UNIT WEIGHT: 733.7 LBS.
 333.5 KG

REFERENCE	A0	
PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-M98P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.		
DRAFTED IN ACCORDANCE WITH FAO ENGINEERING DRAWING STANDARD CURRENT AT INITIAL RELEASE		
CAD TYPE	CAD LOG	CAD FILE
FILES	UNIT	DRAWING
OPER. NO.	7	2V14-V01GM3 RH 2V14-V01GM3 LH
DESIGN	DETAIL	TITLE
CJ	SAFETY	DOOR INSTALL TOOL
CHECKED		
SCALE	DATE	DIVISION
1:1, 1:5	03/19/24	PLANT
		VOLVO