

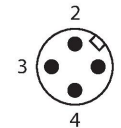
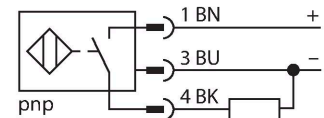
NI12U-MT18-AP6X2-H1141/S395/S1589

Inductive Sensor – With WeldGuard™ coating

Features

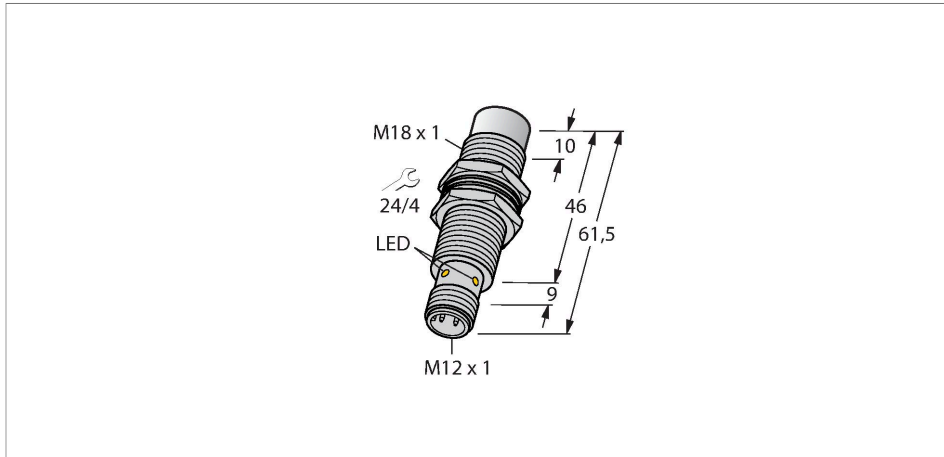
- M18 × 1 threaded barrel
- Brass, PTFE-coated
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. Approx Factor 1 sensors have significant advantages due to their patented ferrite-coreless 3-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields. Turck WeldGuard sensors for use in welding systems are equipped with a thin coating made of thermosetting plastic. This high-tech coating is resistant to abrasion and withstands mechanical stress.



Technical data

| | |
|-----------------|--|
| Type | NI12U-MT18-AP6X2-H1141/S395/S1589 |
| ID | 1645291 |
| Special version | S395-S1589 corresponds to: Housing length: 61.5 mm; thread length: 36 mm thread length; with WeldGuard™ coating |

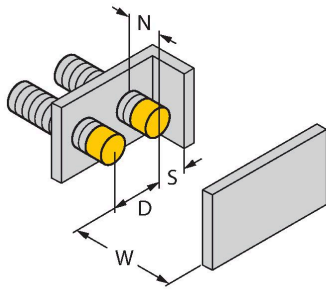
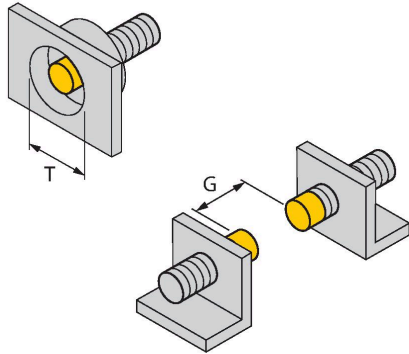
| General data | |
|---|--|
| Rated switching distance | 12 mm |
| Mounting conditions | Non-flush |
| Secured operating distance | $\leq (0.81 \times S_n)$ mm |
| Repeat accuracy | $\leq 2\%$ of full scale |
| Temperature drift | $\leq \pm 10\%$ $\leq \pm 15\%$, $\leq -25\text{ °C}$ v $\geq +70\text{ °C}$ |
| Hysteresis | 3...15 % |
| Electrical data | |
| Operating voltage | 10...30 VDC |
| Residual ripple | $\leq 10\% U_{ss}$ |
| DC rated operational current | ≤ 200 mA |
| No-load current | 25 mA |
| Residual current | ≤ 0.1 mA |
| Isolation test voltage | ≤ 0.5 kV |
| Short-circuit protection | yes / Cyclic |
| Voltage drop at I_o | ≤ 1.8 V |
| Wire breakage/Reverse polarity protection | yes / Complete |
| Output function | 3-wire, NO contact, PNP |

Technical data

| | |
|---------------------------------------|---|
| DC field stability | 300 mT |
| AC field stability | 300 mT _{ss} |
| Insulation class | □ |
| Switching frequency | 1 kHz |
| Mechanical data | |
| Design | Threaded barrel, M18 × 1 |
| Dimensions | 61.5 mm |
| Housing material | Metal, CuZn, PTFE-coated |
| Active area material | Plastic, PBT + WeldGuard™, PTFE-coated |
| Max. tightening torque of housing nut | 15 Nm |
| Electrical connection | Connector, M12 × 1 |
| Environmental conditions | |
| Ambient temperature | -30...+85 °C |
| Vibration resistance | 55 Hz (1 mm) |
| Shock resistance | 30 g (11 ms) |
| Protection class | IP68 |
| MTTF | 874 years acc. to SN 29500 (Ed. 99) 40 °C |
| Power-on indication | LED, Green |
| Switching state | LED, Yellow |

Mounting instructions

Mounting instructions/Description

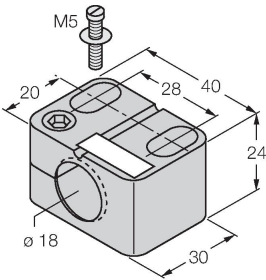


| | |
|------------------------|---------|
| Distance D | 3 x B |
| Distance W | 3 x Sn |
| Distance T | 3 x B |
| Distance S | 1.5 x B |
| Distance G | 6 x Sn |
| Distance N | 2 x Sn |
| Diameter active area B | Ø 18 mm |

Accessories

BST-18B

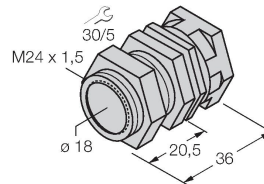
6947214



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

QMT-18

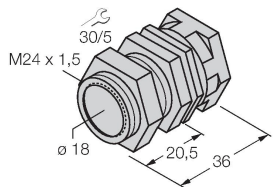
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Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

QM-18

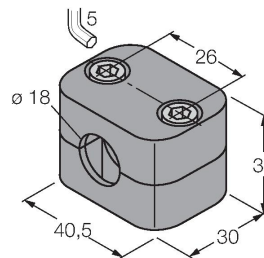
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Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene